

Sichuan Yonggui Technology Co., Ltd.



Charging and Discharging System Product Introduction

New Energy Charging Station -Side Product Introduction

-Product Introduction for New Energy charging station Side-

On-board Product Center | Charging Product Line

2026/02/10



永贵连接 | 连接专家
Yonggui Connection | Connection Experts

CONTENTS

CONTENTS

- 01 >>> Sichuan Yonggui Company Overview
- 02 >>> Product R&D Capability
- 03 >>> Product Testing Capability
- 04 >>> Manufacturing Capability
- 05 >>> Charging & Discharging System Product Overview





Sichuan Yonggui Company Overview

Basic Overview about Sichuan Yonggui

About Sichuan Yonggui

Sichuan Yonggui Science and Technology Co., Ltd.

Established in March 2008, with Fan Zhengjun as the legal representative.

The company has registered capital of RMB 120 million and total assets of RMB 1.81 billion. It is a wholly-owned subsidiary of Zhejiang Yonggui Electric Equipment Co., Ltd. (Stock Code: 300351).



About Sichuan Yonggui



Located in Mianyang, Sichuan Province



The company covers an area of over 200 mu, with more than 200,000 square meters of factory and office space.



The company owns more than 5,500 sets of various R&D and production equipment. It is a National High-Tech Enterprise, a National Intellectual Property Demonstration Enterprise, a National “Specialized, Refined, Distinctive and Innovative” Little Giant Enterprise, and a National Green Factory. With proprietary core technologies, the company is a specialized product company capable of providing reliable connector series products and technical services for national key equipment industries, as well as integrated solutions for interconnection systems.

National Green Enterprise

National High-Tech Enterprise

National Intellectual Property Demonstration Enterprise

National Specialized, Refined, Distinctive and Innovative “Little Giant” Enterprise

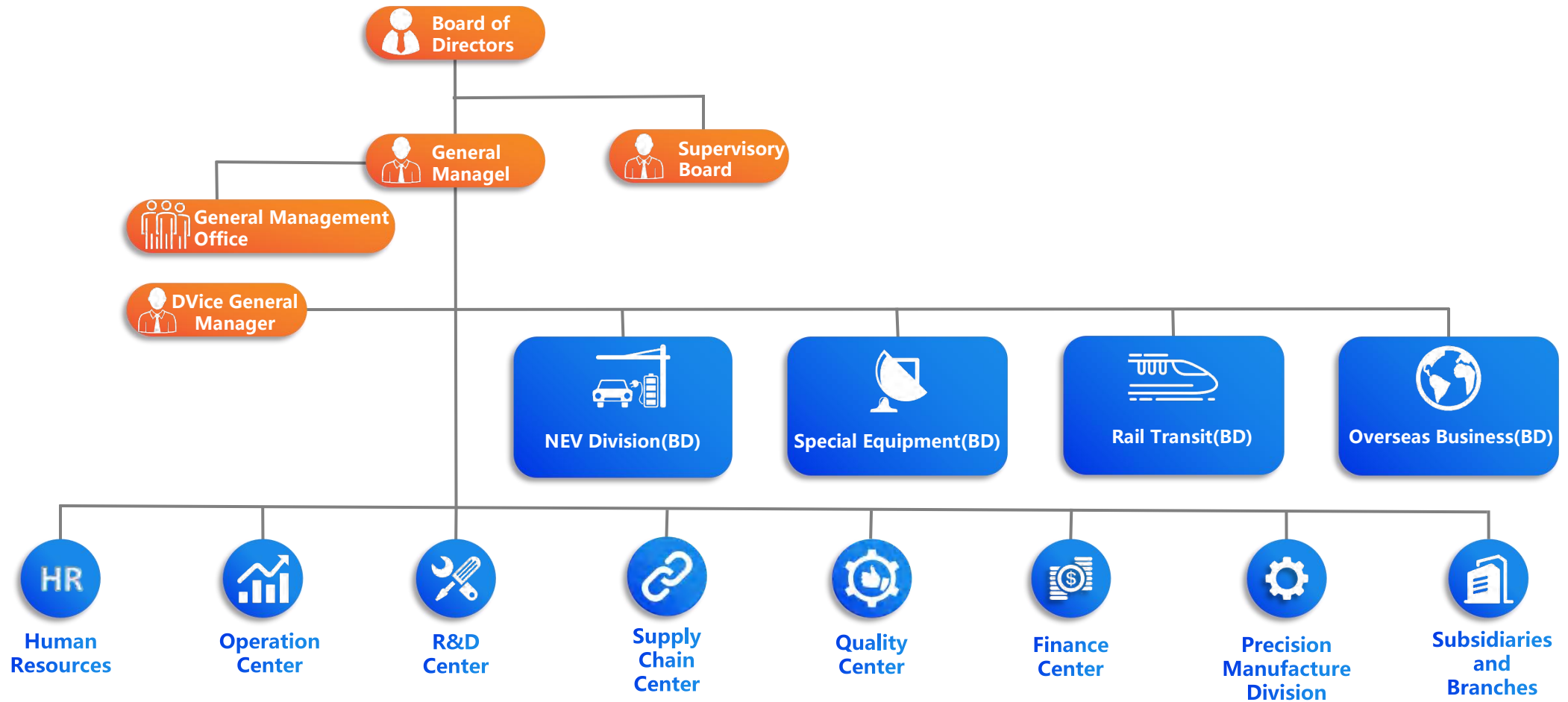


Aerial View of the Factory Plant



R&D Building

Organization Structure



50+Years History of Entrepreneurship

World-Class Interconnect Supplier

1973
Foundation

1979
Build 1st connector

2008
Sichuan Yonggui Set up

2009
High speed train entry

2012
IPO; Enter new energy market



2014
Special market entry

2017
JV with Toyo (Japan)



2018
Yonggui Group establishment

2019+
Business transition to new energy

2023
Globalization strategy

2024
Singapore office & Thailand plant set up

2025
Globalization



Product Application Fields

Rail transit:
High-speed rail | Metro | locomotives | Maglev trains

Industrial:
wind power | Solar energy | Industrial equipment | Medical



Defense:
Aerospace | Military electronics | Naval systems

Special segments:
Explosion-proof system | Deep-sea equipment | Nuclear power | Shore power | Aircraft

Vehicle:
NEVs for passenger & commercial | Special -purpose vehicle

Charging:
Public charging station | Home charging | MCS liquid-cooled charging station | Discharging

Telecommunication:
Communication base station | Data center | Power modules

Energy storage:
Residential storage | Power grid systems | Industrial energy storage



Business Performance

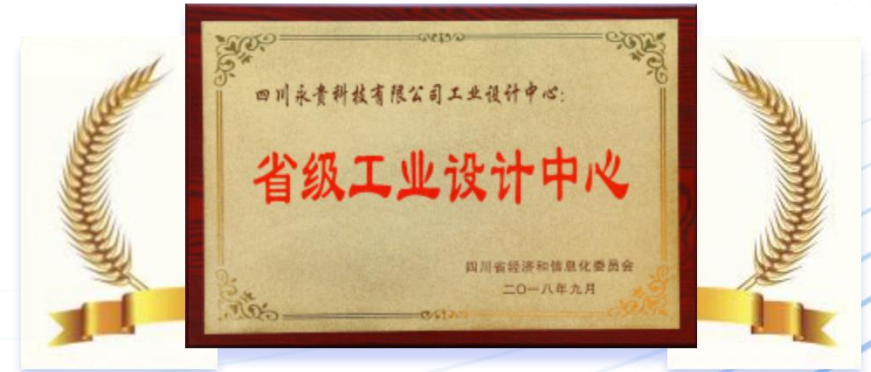
Sales Performance Since Establishment
(RMB 10,000)



Corporate Qualifications



National Intellectual Property Demonstration Enterprise



Provincial Industrial Design Center



National High-Tech Enterprise



Sichuan Provincial Enterprise Technology Center

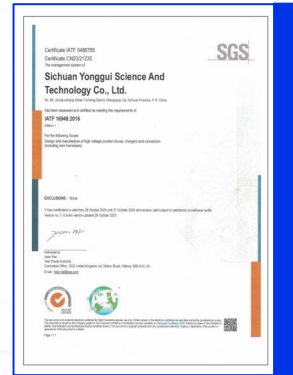


Through years of dedicated development, Sichuan Yonggui Science and Technology Co., Ltd. after "highnew" and "production", "Designmiddlecenter" "middlecenter", 2020 year, is "", 2022 year, "news small person".

Quality System Certifications



ISO14001



IATF16949



ISO45001



ISO9001



GB/T29490



ISO/IEC17025



EN15085



QC080000



ISO/TS22163



AS9100D

Based on multi-field applications of its products, the company has obtained multiple quality management system certifications, Companynotimproveandspecificationtubewater, improveCompanyforce, continuously providing customers with high-quality products for multiple application fields.

Industry Honors



Yonggui Technology adheres to the business philosophy of "Customer-centric, Maximizing Value", continuously providing high-quality products and services to industry customers, and has gained widespread recognition from clients.

Upholding the corporate values of "Hard Work Rewards Prosperity, Co-creation and Win-Win Cooperation", Yonggui Technology keeps pace with market development, always focuses on customer needs, and strives to become a world-class interconnect solution provider.

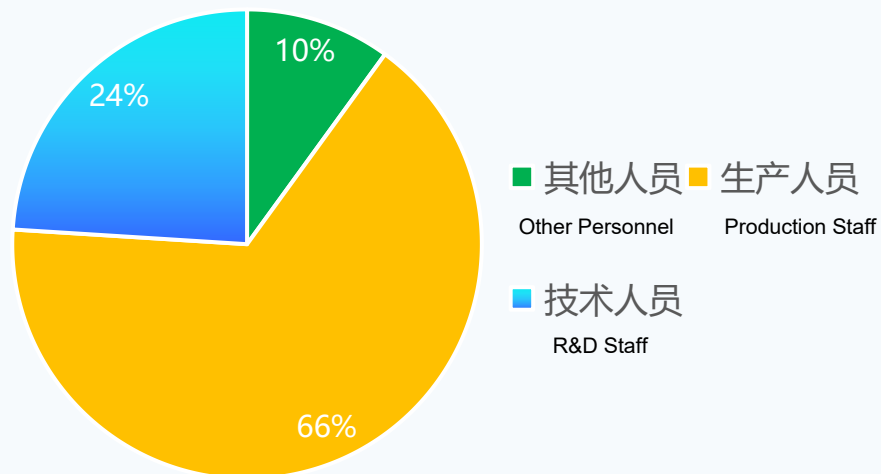


Product R&D Capability

Product Development Capability

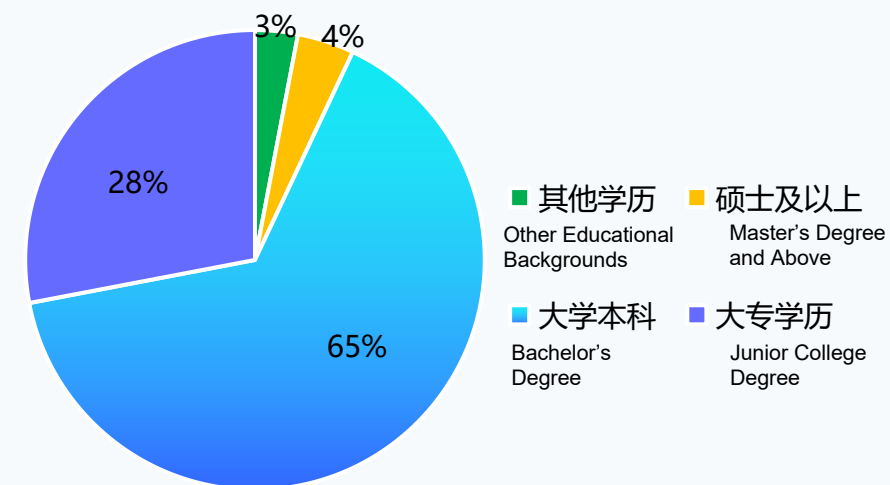
Personnel Status of Sichuan Yonggui

The company has a total workforce of more than 2,300 employees, among whom technical personnel account for 24% of the total staff.

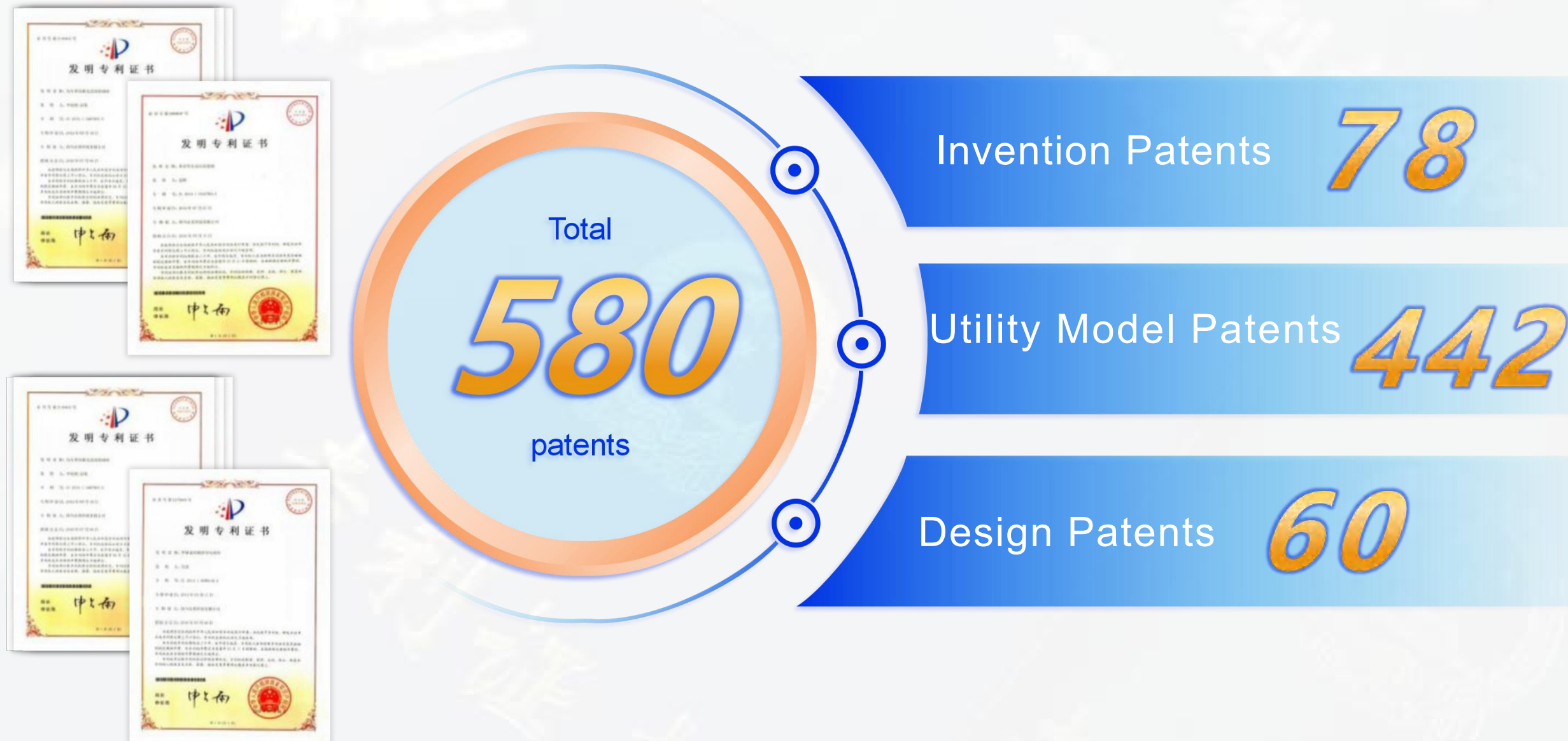


Educational Background of R&D Personnel

There are over 640 technical personnel in total, among whom 65% hold a bachelor's degree or above.



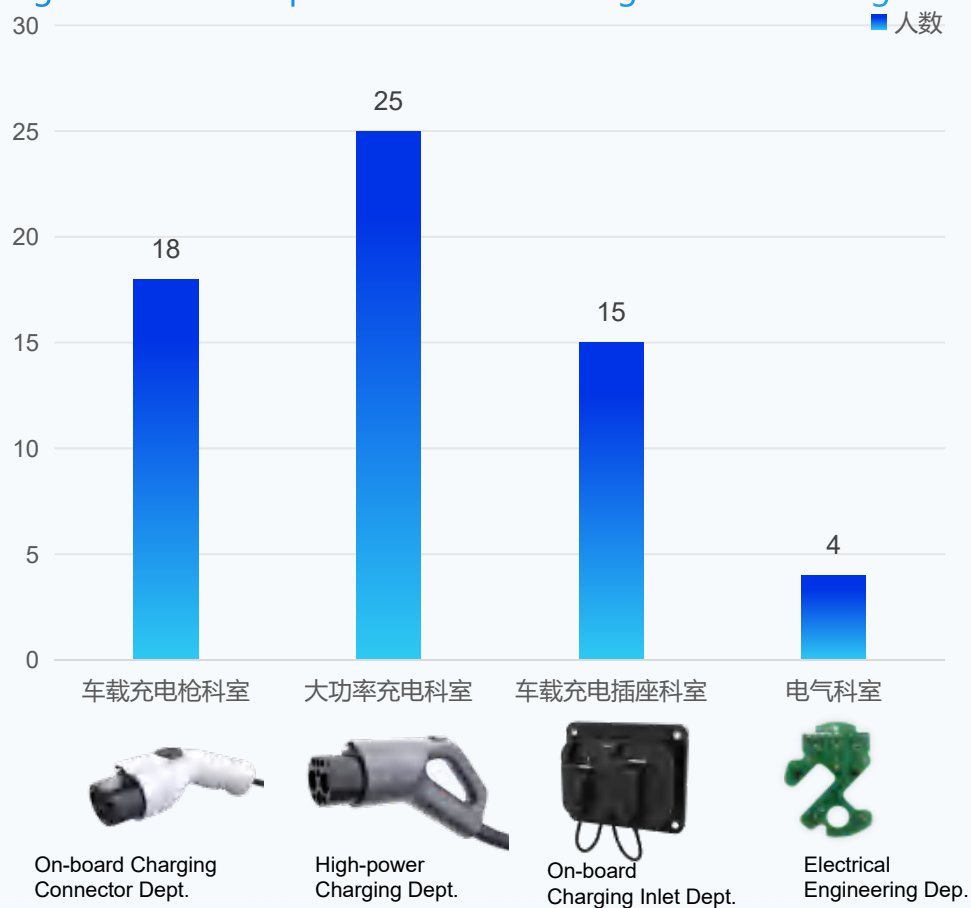
Intellectual Property Portfolio



Staff Profile of Charging Product Line

The charging product line has a total of 64 R&D personnel, including one Director and one Deputy Director respectively.

It consists of four charging product departments. Given the systematic and complex nature of new energy charging and discharging products, in addition to structural R&D engineers, the team is specially equipped with electrical R&D engineers, industrial design R&D engineers, cable R&D engineers and component calibration engineers. The integration of multiple disciplines provides solid support for project development.



Industrial Design R&D Engineer Engineers

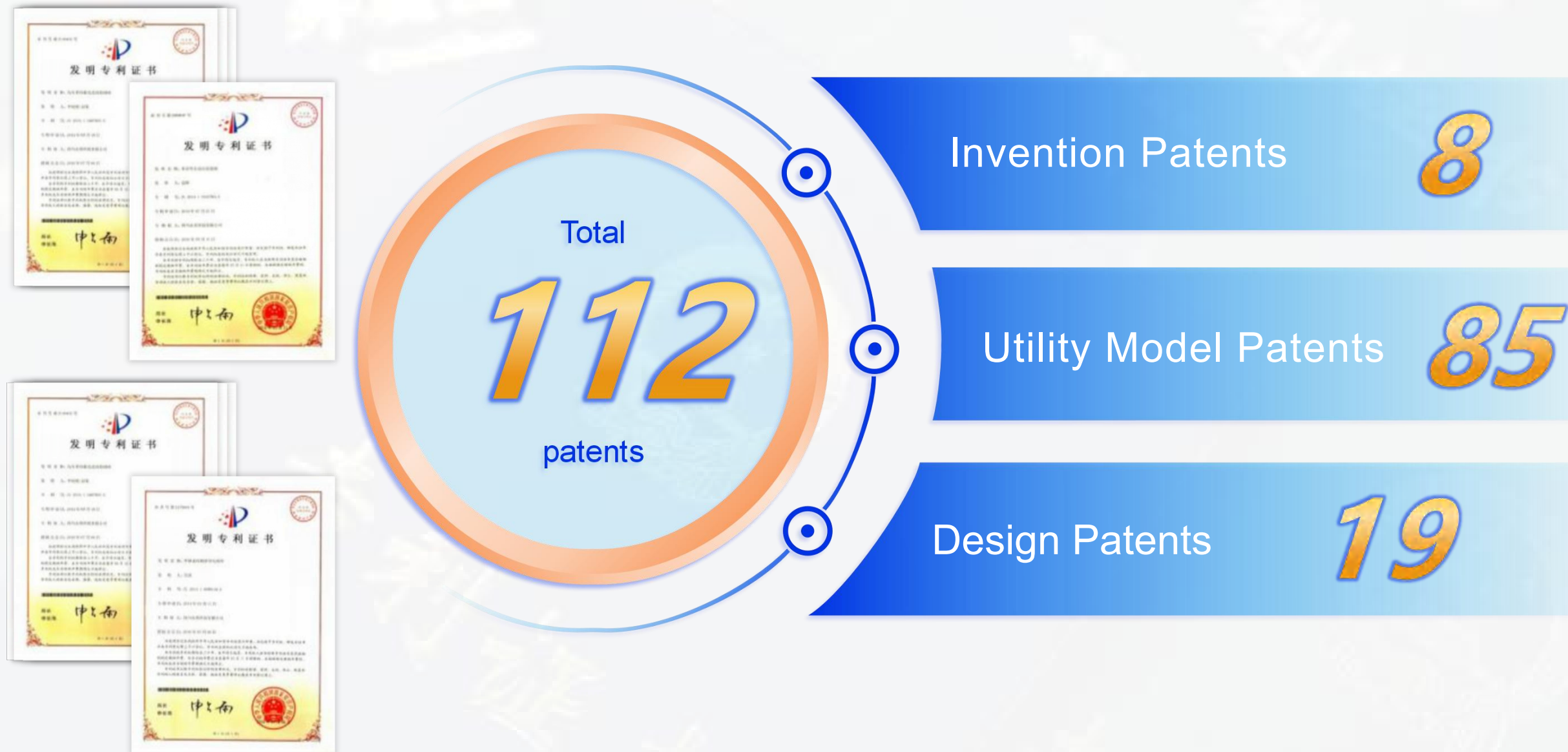
Cable R&D Engineer

Mechanical/Structural R&D Engineer

Electrical R&D Engineer

Component Calibration Engineer

Intellectual Property Status – Charging Product Line Special Project



Basic R&D Capability for Contacts



Slotted Contact Terminal Series



Crown-Spring Contact Terminal Series



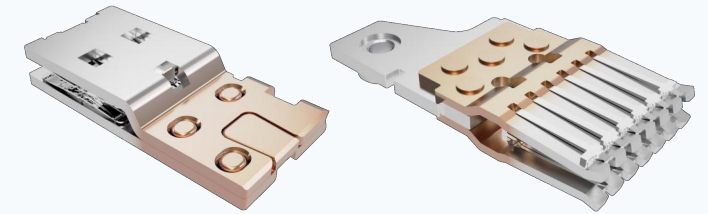
Twist-Spring Contact terminal series



Ring-Spring Contact Terminal Series



Stamped Round Terminal Series



Rectangular Contact Terminal Series

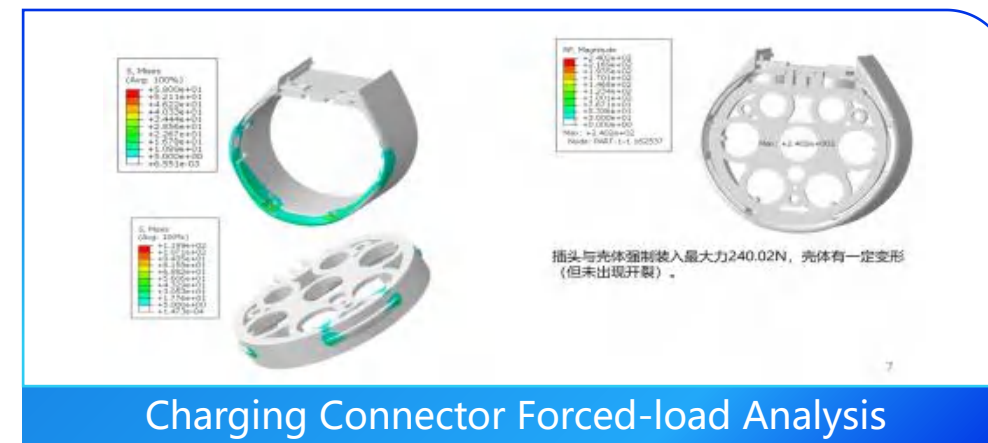
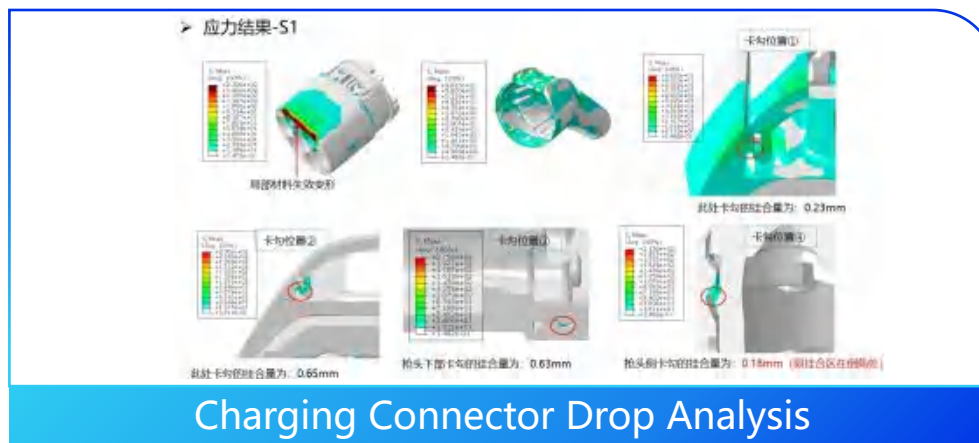
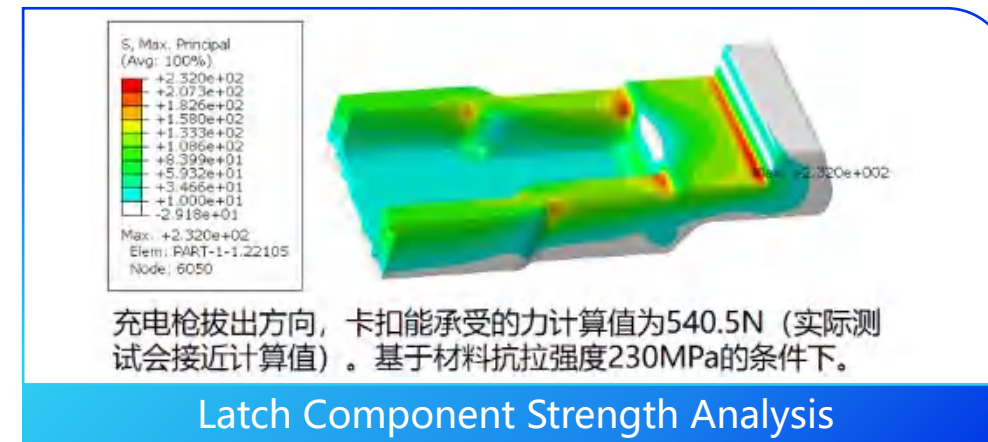
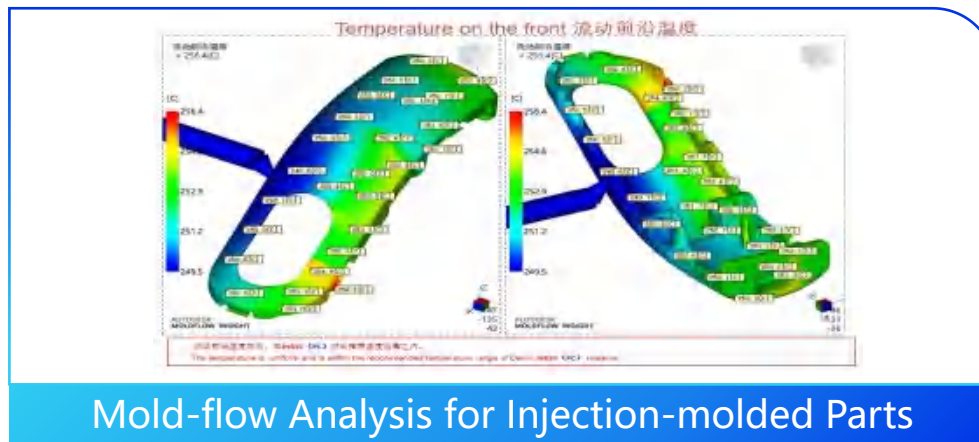


- The company has a Contact Technology R&D Department with over 20 dedicated engineers.
- It provides comprehensive contact design and validation support for various new energy charging and discharging scenarios, including conventional power/signal transmission, high-current charging, and megawatt-level charging applications.

CAE Simulation Analysis



CAE Simulation Cases



- The company has an independent Engineering Analysis Laboratory with professional and comprehensive simulation and analysis capabilities.
- During the product R&D process, the laboratory provides multi-dimensional, all-round, and full-process technical support in thermal simulation, structural stress analysis, mold flow analysis, and other key areas.



Product Testing Capability

Product Testing Capability

HST Actual Test Lab



HST Lab

SICHUAN HST LAB TECHNOLOGY CO., LTD

**CANS Certified
Laboratory**

Building Area	Number of Employees	Number of Equipment	Equipment Asset Value
2000m²	20+	200+	¥10 million

**Provincial-Level Testing
Center**

CNAS Certification



Comprehensive Testing

Environmental Tests

- High & Low Temperature Testing
- Thermal Shock Testing
- Temperature & Humidity Cycling
- Low Pressure Testing
- Salt Spray Testing
- Chemical Resistance Testing

Electrical Performance Tests

- Contact Resistance
- Voltage Drop
- Insulation Resistance
- Temperature Rise
- Current Cycling

Mechanical Performance Tests

- Vibration & Shock Testing
- Impact Testing
- Drop Testing
- Constant Acceleration Testing
- Contact Insertion & Extraction Force
- Connector Mating & Unmating Force
- Strength Testing

Sealing Performance Tests

- Rain Spray Test
- Dust Test
- Immersion Test
- Airtightness Test
- IP Protection Test

Charging Product-related Test Equipment



High/Low Temperature Test Chambers



Electronic Lock Life Tester



Melt Flow Index Tester



Cable Torsion Test Bench



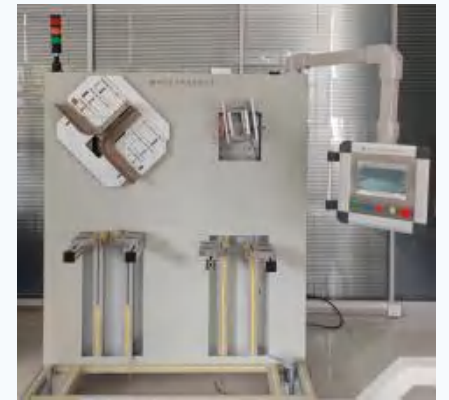
Electrical Performance Test Stations



Temperature Rise Test Laboratory



High-Power Electrical Measurement & Data Acquisition System



DC Charging Connector Swing Test Bench



04 Manufacturing Capability

Product Manufacturing Capability

Tooling and Mold Design & Manufacturing

- Yonggui boasts an independent tooling and mold workshop as well as a professional mold design studio.
- The tooling and mold workshop covers a floor area of nearly 2,000 square meters, with more than 40 professional employees.
- It is equipped with an independent mold flow analysis room, staffed by full-time mold flow analysis engineers, mold design engineers, and tooling & fixture design engineers.
- The workshop covers a floor area of over 2,000 square meters.
- It is furnished with more than 40 sets of precision mold processing equipment imported directly from Japan, including Seibu low-speed wire cut EDM, Makino EDM, FANUC drilling & tapping centers, Makino CNC machine tools and Junli grinding machines.
- Additionally, there are over 10 sets of dedicated inspection equipment such as coordinate measuring machines (CMM), video measuring systems and height gauges.
- The annual production capacity for the design and manufacturing of various molds reaches more than 400 sets.



Injection Mold Design



Mold Grinding Machining



CNC Machining Center

Electroplating Processing Capacity

- Yonggui owns an electroplating plant with a floor area of over 15,000 square meters.
- The company is equipped with one fully automatic gold plating production line, two silver plating production lines, two semi-automatic tin plating production lines, two zinc plating production lines, one manual phosphating production line, two semi-automatic electroless nickel plating production lines, and one aluminum anodizing and coloring production line.



Finished Electroplated Parts



Plating Thickness Test Bench



Automated Electroplating Production Line

Injection Molding

- Yonggui runs an injection- molding plant covering over 3,500 m².
- Equipped with 50+ injection- molding machines (imported Japanese FANUC, Nissei, Zhenxiong, 45T- 380T) for horizontal, vertical and two- color molding of diverse plastics.
- All machines feature visual monitoring and manipulators, with an annual output of over 80 million molded parts.



Finished Injection-
molded Parts



Injection Molding
Workshop



Injection Molding
Workshop

Precision Machining

- Yonggui runs a precision machining plant of approx. 9,000 m².
- It has over 150 imported precision machines including Miyano dual- spindle turn- milling lathes, Citizen/Tornos sliding- head lathes, Kitamura turret/sliding- head lathes, Brother machining centers; 30+ auxiliary devices such as visual measuring instruments, CCD online inspectors, vacuum tempering furnaces, laser welders and special spring- coiling machines; plus 30+ auto/semi- auto component assembly units.
- Annual output capacity: over 70 million high- precision parts.



Precision-machined
Parts



Precision Machining
Workshop



Precision Machining
Workshop

Product Integrated and Assembly

- Yonggui has more than 120 production lines, including component assembly lines, connector assembly lines, wire harness assembly lines and integrated product assembly lines, of which over 50 are fully automatic and semi-automatic lines.
- It has an annual production capacity of over 75 million sets of various connector plugs, receptacles, wire harness assemblies and integrated products.
- The MES system is adopted to collect and store manufacturing process data, enabling full traceability of product manufacturing.



Automated Final Assembly Line
for DC Charging Connectors



Automated AC Charging Connector
Production Line



Automated Electronic Lock
Production Line

In-line Inspection Equipment

- Yonggui has gradually introduced various in-line inspection equipment into its production lines to monitor and control key technical parameters in real time, ensuring that only qualified products are released from the line.



Mode 2 Product Aging Test



In-line Latch System Inspection



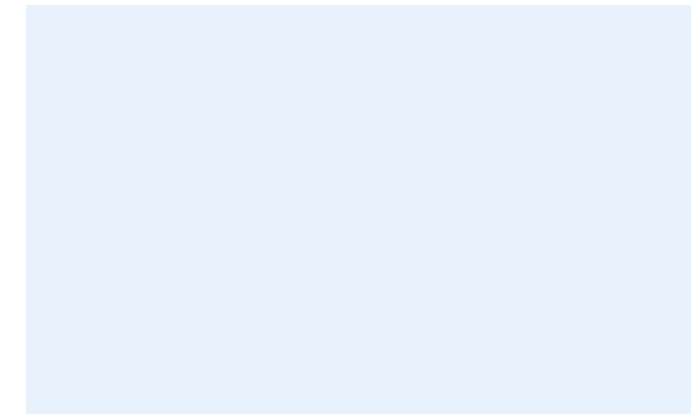
Production Data Dashboard



In-line Flow Rate Inspection for
Liquid-cooled Charging Connectors



Inlet Wiring Harness Integrated
Test Bench



Comprehensive Inspection
of Electronic Lock



Charging & Discharging Product Overview

Basic Overview about Charging and Discharging Products

Covers Five Mainstream Charging Standards



GB/T 20234



EN 62196 CCS2



MCS standard



NACS standard



ChaoJi standard

YG-GB Series GB/T Charging Connector

Natural Cooling

Active Liquid Cooling



AC Series				Compact DC Series		Conventional DC Series		HPC liquid-cooled charging series		GB/T Megawatt Charging Series							
Mode 2 product				Product Specification	Cable OD Specification	Product Specification	Cable OD Specification	Product Specification	Cable OD Specification	Product Specification	Cable OD Specification						
Product Specification		Cable OD Specification															
		Charging Connector End	Three-plug End														
Single-phase		10A	Ø 13±0.3	Ø 10.5±0.3	10A	Ø 19.5±0.5	125A	Ø 30±1	500 A Water-cooled	Ø 32.3±0.5	1200 A Water-cooled	Ø 40±1					
		16A	Ø 13.5±0.3	Ø 10.5±0.3													
Mode 3 product				16A	Ø 21±0.5	200A	Ø 30±1(PE 6) Ø 32±1(PE 16)	600 A Water-cooled	Ø 32.3±0.5								
Product Specification		Cable OD Specification															
Single-phase	10A	Ø 11±0.3										32A	Ø 21±0.5	250A	Ø 31±1(PE 6) Ø 32±1(PE 16) Ø 38±1(2*80)	600 A Oil-cooled	Ø 31.5±0.5
	16A	Ø 13±0.3		50A	Ø 24±0.6	300A	Ø 36±1(Small OD Version) Ø 38±1	800 A Oil-cooled	Ø 34±0.5								
	32A	Ø 15.5±0.3															
Three-phase	16A	Ø 15.5±0.3		80A	Ø 24±0.6	400A	Ø 40±1	1000 A Oil-cooled	Ø 40±0.5								
	32A	Ø 19.5±0.3															

YG-EN/SA Series Charging Connector

● Natural Cooling
● Active Liquid Cooling



AC Series

Mode2productionproduct			
Product Specification		Cable OD Specification	
		Charging Connector End	Three-pin Plug End
Single-phase	10A	$\varnothing 10.7\pm0.5$	$\varnothing 10.8\pm0.3$
	16A	$\varnothing 10.7\pm0.5$	$\varnothing 10.8\pm0.3$

Mode3productionproduct

Product Specification		Cable OD Specification	
Single-phase	13A	$\varnothing 10.7\pm0.5$	
	20A	$\varnothing 10.7\pm0.5$	
	32A	$\varnothing 13.5\pm0.5$	
Three-phase	13A	$\varnothing 13.5\pm0.5$	
	20A	$\varnothing 13.5\pm0.5$	
	32A	$\varnothing 16.5\pm0.5$	

Conventional DC Series

Product Specification	Cable OD Specification
80A	$\Phi 25\pm1$
125A	$\Phi 26.5\pm1$
200A	$\Phi 34.5\pm1$
250A	$\Phi 32\pm1$
300A	$\Phi 34.5\pm1$
350A	$\Phi 36\pm1$
375A	$\Phi 36\pm1$

HPC Liquid-cooled Charging Series

Product Specification	Cable OD Specification
600A Water-cooled	$\varnothing 32\pm1$

SAMCS Charging Series

Product Specification	Cable OD Specification
1500A Oil-cooling	$\varnothing 44\pm1$

Charging Product Accessories

 Indicates products under development

YG-CH Series



GB/T AC Connector Holder



GB/T DC Charging Connector Holder



CCS2 DC Connector Holder



CCS2 AC Connector Holder

YG-EN Series



CCS2 AC Charging Socket-outlet

YG-ED Series



Electronic Lock (for receptacle)



Electronic Lock
(for Charging Connector)



Key Station-side Product Introduction

Introduction of Key Products of Charge and Discharge System

● YG-GB Series GB/T DC Charging Connector

Product Overview

This product is Yonggui's ****third-generation GB DC charging connector****. Adopting a family-style exterior design, it fully complies with the certification requirements of the 2023 version of the new national standard, with a maximum rated current up to 400A.

Product Advantages

High IP Rating

This product is Yonggui's third-generation GB DC charging connector. Adopting a family-style exterior design, it fully complies with the certification requirements of the 2023 version of the new national standard, with a maximum rated current up to 400A.

Enhanced Housing Material Strength

The entire product lineup adopts high-strength PC material. The end-face screw fixing structure of the charging connector head delivers higher overall rigidity, superior impact resistance, and better performance in low-temperature drop tests.

Upgraded Cable Structure

The entire series adopts high-strength PC material. With screw fastening on the end face of the connector head, it features higher overall structural strength, superior impact resistance, and excellent low-temperature drop performance.

Enclosed LaTCH Design

Encapsulated latch protection structure prevents foreign matter jamming and drop damage to exposed latches.

Unified Family-style Appearance Design

Yonggui triangular grip structure supports large-angle cable routing for smooth and flexible arrangement. It also enables small-angle holding, delivering comfortable and effortless insertion and withdrawal of the charging connector with an excellent user experience.

Two-piece Latch Assembly Structure

New products adopt material selection tailored to application scenarios. The main body is made of high-strength zinc alloy, providing reliable protection for the interlock of the connector receptacle. Matched with a plastic button cover, it optimizes the tactile feel during operation—no finger sticking in winter and no scalding heat in summer.



Overall View

项目/Item	125A series	200A series	250A series	300A series	400A series
执行标准/Standard	GB/T 18487.1-2023 GB/T20234.1-2023 GB/T20234.3-2023				
充电模式/Charging modes	充电模式4				
额定电压/Rated voltage	1000V DC				
额定电流/Rated current	125A DC	200A DC	250A DC	300A DC	400A DC
耐电压/voltage resistance	3000V AC				
绝缘电阻/Insulation resistance	≥100MΩ				
防护等级/Degree of protection	插入前/Before insertion: IP54 ; 插入后/After insertion: IP55 电气部分/Electrical part: : IP67				
插拔次数/Cycles life	≥10000				
插拔力/Insertion and withdrawal force	< 120N				
使用环境温度/Ambient temperature	-30℃ ~+ 50℃				
温控方式/Temperature detection methods	PT1000 或NTC温度传感器/PT1000 or NTC Temperature sensor				
阻燃等级/Flame retardant rating	UL94 V-0/UL94 HB				
功率触点表面镀层材质 Coating material of power contacts	Ag				
电缆外径/External cable diameter	Φ30±1mm	Φ 30±1(PE 6) Φ 32±1(PE 16)	Φ 31±1(PE 6) Φ 32±1(PE 16) Φ 38±1(2*80)	Φ 36±1(小线径版) Φ 38±1	Φ40±1mm

YG-GBHPC Series GB/T Water-cooled Charging Connector

Overall View

Product Overview

This product is Yonggui's platform-based isolated water-cooled high-power DC charging connector. It fully complies with the certification requirements of the 2023 new national standard, featuring a maximum continuous current of 600A and a short-time maximum current capacity of 800A.

Product Advantages

Meet stringent test conditions

It passes the double 85-500H test, 90°C high-temperature storage for 250H, and 100H thermal shock test ranging from -40°C to 90°C. The entire charging connector achieves an ****IP67 rating****, suitable for harsh outdoor service environments.

Independent patented design

Unique ceramic water tank structure significantly improves the heat exchange efficiency of terminals and boosts charging efficiency.

Certified personnel only

Unique ceramic water tank structure greatly improves the heat exchange efficiency of terminals and enhances charging efficiency.

Strict screening of characteristic components

After completing 20,000 cycles of room-temperature swing and torsion tests, 10,000 cycles of high-temperature swing and torsion tests, and 1,000 manual torsion tests, all performance indicators of the cable meet the requirements.

Scientific appearance design

Ergonomic exterior design delivers an excellent hand-held charging experience with distinctive family-style facial design recognition.



项目/Item	600A series
执行标准/Standard	GB/T 18487.1-2023 GB/T20234.1-2023 GB/T20234.3-2023
充电模式/Charging modes	充电模式4
额定电压/Rated voltage	750V/1000V DC
额定电流/Rated current	600A
耐电压/voltage resistance	5656V/DC
绝缘电阻/Insulation resistance	≥100MΩ
防护等级/Degree of protection	插入前/Before insertion: IP54 ; 插入后/After insertion: IP55 电气部分/Electrical part: : IP67 (与插座对接连接界面除外/Except the interface with socket)
插拔次数/Cycles life	≥10000
插拔力/Insertion and withdrawal force	< 100N
使用环境温度/Ambient temperature	-30°C ~+ 50°C
温控方式/Temperature detection methods	PT1000 或NTC温度传感器/PT1000 or NTC Temperature sensor
阻燃等级/Flame retardant rating	UL94 V-0
功率触头表面镀层材质 Coating material of power contacts	Ag
电缆外径/External cable diameter	Φ32.3±0.5

● YG-GBHPC Series GB/T Oil-cooled Charging Connector

Product Overview

This product is Yonggui platform immersive oil-cooled high-power DC charging connector, fully compliant with the certification requirements of the 2023 version of the new national standard, with maximum continuous current of 400A/600A/800A respectively.

Product Advantages

Meet stringent test conditions

It complies with the double 85-500H test, 90 °C high-temperature storage for 250 hours, and 100-hour temperature shock test ranging from -40 °C to 90 °C. The entire charging connector reaches IP67 rating, adapting to harsh outdoor service environments.

Independent patented design

Unique ceramic water tank structure greatly improves the heat exchange efficiency of terminals and enhances charging efficiency..

Certified personnel only

Developed in accordance with the latest national standard GB/T 20234-2023, and has completed the full range of compulsory inspection certification and CQC certification.

Strict screening of key functional components

Completing 20,000 cycles of swing and torsion tests at room temperature, 10,000 cycles of swing and torsion tests at high temperature, and 1,000 manual torsion tests, all performance parameters of the cable meet the specified requirements.

Scientific appearance design

Ergonomically contoured design delivers an excellent handheld charging experience with highly recognizable family-style styling.



Overall View

项目/Item	400A series	600A series	800A series
执行标准/Standard	GB/T 18487.1-2023 GB/T20234.1-2023 GB/T20234.3-2023		
充电模式/Charging modes	充电模式4		
额定电压/Rated voltage	750V/1000V DC		
额定电流/Rated current	400A	600A	800A
耐压/voltage resistance	5656V/DC		
绝缘电阻/Insulation resistance	≥100MΩ		
防护等级/Degree of protection	插入前/Before insertion: IP54; 插入后/After insertion: IP55 电气部分/Electrical part: IP67 (与插座对接连接界面除外/Except the interface with socket)		
插拔次数/Cycles life	≥10000		
插拔力/Insertion and withdrawal force	< 100N		
使用环境温度/Ambient temperature	-30℃ ~+ 50℃		
温控方式/Temperature detection methods	PT1000 或NTC温度传感器/PT1000 or NTC Temperature sensor		
阻燃等级/Flame retardant rating	UL94 V-0		
功率触点表面镀层材质 Coating material of power contacts	Ag		
电缆外径/External cable diameter	Φ31.5±0.5	Φ31.5±0.5	Φ34±0.5

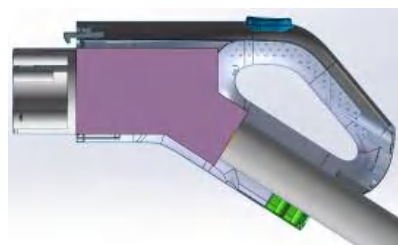
● YG-GB Series GB/T DC Charging Connector - 400A Air-Cooled Version 2: With Fan

Integrated family-style appearance design, with fan equipped.



1. Power terminal

- 130 mm² ultrasonic welded large terminal
- 10μm silver plating, exceeding standard requirements greatly for excellent insertion and withdrawal performance



2. Overall Potting

- The purple area denotes the potting zone. Thermally conductive adhesive transfers heat from the terminals to the charger connector housing for dissipation into the ambient air.
- Delivers more stable performance in harsh environments and avoids the vulnerability of easily damaged fans.

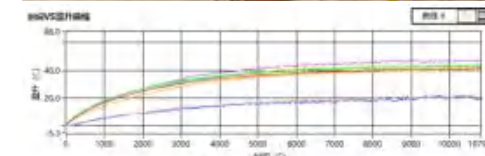


3. Cable Structure (OD40)

- Adopts 4×65 conductors with a single side of 130 mm², delivering more stable temperature performance.
- Passes extreme torsion resistance testing.

Product Design Details

4. Temperature Rise Test (150 mm² Split-Slot Receptacle Terminal)



- Maximum temperature rise of power terminal reaches 44.6K, complying with national standard requirements.

5. Notes

- This DC charging connector has no active heat dissipation system. In accordance with relevant standards, only the mandatory inspection report and CQC certificate report for 300A can be issued.
- Without an active heat dissipation system, the DC charging connector cannot efficiently dissipate excessive heat from the receptacle end. For 400A rated current application, it shall be matched with a 150 mm² split-slot receptacle.

YG-GB Series GB/T DC Charging Connector-400A Air-Cooled Version 2: With Fan

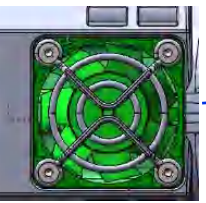
Integrated family-style overall appearance design, with built-in fan

Product Design Details



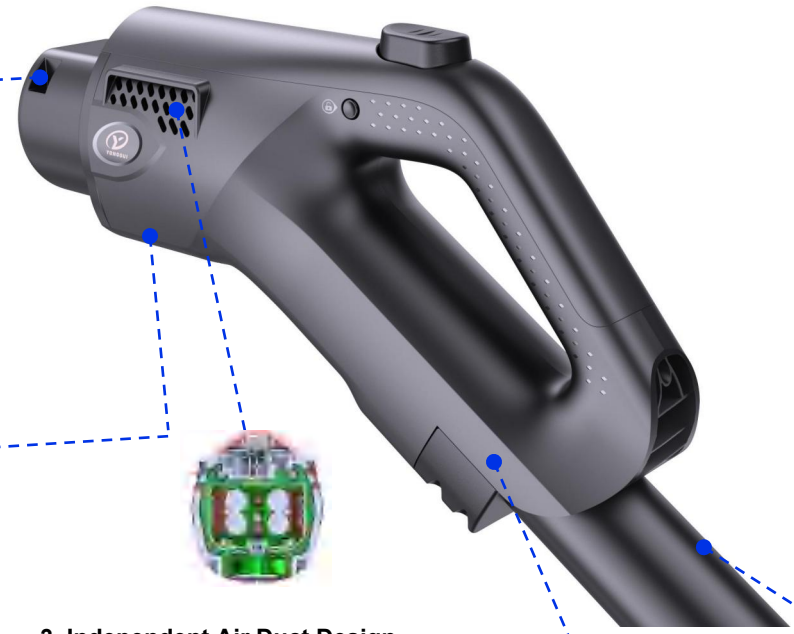
1.Power terminal

- 120 mm² Ultrasonic Welded Large Terminal
- 10μm silver plating, far exceeding industry standards for superior insertion and withdrawal durability



2. Cooling Fan Structure

- Rated voltage 12V, high-performance fan with 15000 RPM
- Equipped with a protective cover to prevent foreign matter ingress
- Installed at the lower part of the connector housing to avoid damage from dropping and rolling compression
- Adopts quick-connect mating design for simple and convenient replacement

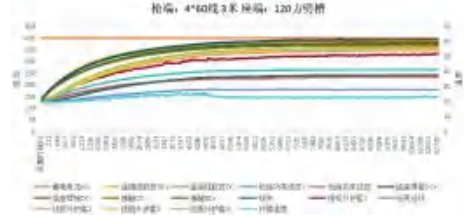


3. Independent Air Duct Design

- The air duct is optimized via simulation to achieve minimum air resistance and enhance heat dissipation performance.

4.High Protection Performance

- The inner cavity of the entire connector meets IP67 rating.

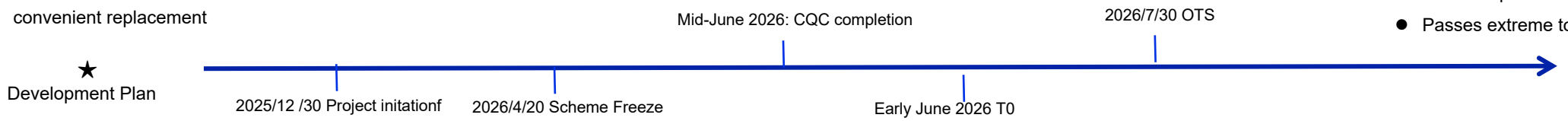


- The maximum temperature rise of power terminal is 36.8K, complying with national standard requirements.
- Receptacle end is upgraded to 120 mm² receptacle.



5.Cable Structure (OD40)

- Adopts 4×60 conductors with 120 mm² per side
- Passes extreme torsion test



DC Charging Connector Modular Design Highlights

Enveloped Latch Protection Structure

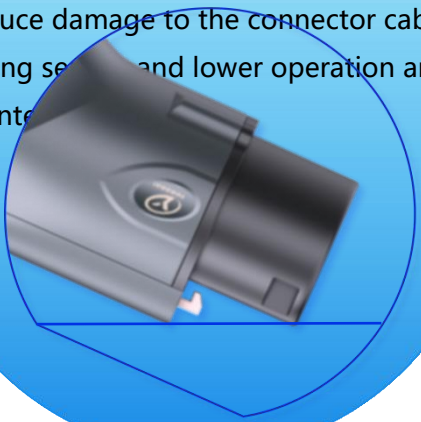
Design:

Add a protective cover on the top of the charging connector to protect the latch.

Advantages:

Prevent foreign matter ingress and icing on the latch, which may cause jamming or damage from drop and impact;

Reduce damage to the connector cable during storage and lower operation and maintenance costs.



Design:

The terminals at the connector end adopt ultrasonic welding, with the welding resistance half of that of crimping connection.

Advantages:

1. Ultrasonic welding features lower resistance and lower temperature rise;
2. It delivers stable aging resistance of welding resistance, with a small temperature rise increment during long-term service.

Terminal Connection Design

Housing Structure

Design:

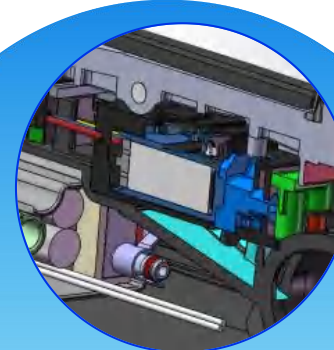
Adopt rounded integrated structure with a basic wall thickness of 4.5mm, and made of high notched impact resistant material.

Advantages:

Avoid stress concentration and cracking caused by external force;
Better overall appearance integrity;
The housing remains crack-free after more than 100 times of low-drop tests at room temperature.



Product Design Details



Design:

A slope structure is adopted at the water-prone area on the top of the connector housing, with the drainage opening area larger than 16mm², and the electronic lock is arranged in a suspended state.

Advantages:

Smooth drainage reduces the risk of water accumulation causing switch and electronic lock failure;
Lower the risk of electronic lock jamming due to icing at low temperature.

Housing Drainage Design

DC Charging Connector Modular Design Highlights

Combined Latch and Unlocking Rod Structure

Design:

The latch adopts a combined structure of metal main body and plastic button. The unlocking rod is embedded inside the housing with a diameter of 7mm.

Advantages:

- 1.The latch features high strength and stays heat-proof without scalding hands under direct summer sunlight;
 - 2.The embedded unlocking rod is anti-theft and not easy to lose;
- Large unlocking hole enables effortless unlocking.



Design:

The two-piece wire clamp clamps the cable, with the clamping teeth interlocking with the cable sheath, and a cable grommet is additionally equipped.

Advantages:

- 1.The two-piece structure provides more reliable clamping, reduces the number of parts and lowers costs;
- 2.Reduce the risk of cable bulging and sheath cracking caused by abnormal bending during use.

Two-piece Wire Clamp with Cable Grommet

Patented Integrated Water Tank

Design:

Integrated water tank structure made of insulating material, which is in direct contact with terminals for heat dissipation.

Advantages:

- 1.Simplify part composition and reduce cost;
- 2.Reduce heat transfer loss, improve heat exchange efficiency and lower temperature rise;
- 3.One-piece forming process enhances structural reliability.



Product Design Details



Design:

Adopt water-cooled double isolation type and oil-cooled full immersion type. In-depth optimization is carried out on cabling stranding direction, material selection and structural layout to improve torsion resistance performance.

Advantages:

- 1.The double isolation type delivers high safety performance, while the full immersion type features high current-carrying capacity.
- 2.Small outer diameter, excellent anti-torsion capability and no wire breakage.

Liquid-cooled Cable



YG-EN Series EU DC Charging Connector

Product Overview

The YG-ENC-DC series European standard DC charging connectors are independently developed and designed by Yonggui. They comply with IEC 62196-1:2022 and IEC 62196-3:2022, and are available in seven rated current specifications: 375A, 350A, 300A, 250A, 200A, 125A and 80A.

Product Advantages

High IP Rating

The electrical components within the high-voltage cavity meet IP67 protection rating, with upgraded compliance to satisfy stringent standard requirements.

Modular Design

All terminals are quick-replaceable to reduce subsequent maintenance costs. After disassembly of the quick-replaceable parts, the interior of the high-voltage cavity still maintains an IP67 protection rating.

Compact and aesthetic appearance

Ergonomically designed with a small-angle grip handle, it enables comfortable and natural plug-in operation and enhances user experience.

Precise Temperature Control

The actual temperature difference between the temperature sensor and contact terminals can be less than 5K. The high-precision thermocouple adopted supports a temperature range of -40°C to 150°C.

Integrated Housing Design of Charging connector

High IP rating and superior product safety avoid the safety risks of two-piece housings under harsh environmental conditions.

Ultrasonic Welding

Power terminals adopt silver plating plus ultrasonic welding, featuring lower resistance and temperature rise as well as excellent aging stability. A built-in high-precision temperature sensor continuously feeds back the internal temperature of the charging connector.



Overall View

Item/Item	80A	125A	200A	250A	300A	350A	375A
standard/Standard	IEC 62196-1: 2022 IEC 62196-3: 2022 IEC 61851-1:2017						
chargingMode/Charging modes	chargingMode4						
rated voltage/Rated voltage	1000V DC						
Rated Current/Rated current	80A	125A	200A	250A	300A	350A	375A
withstand voltage/voltage resistance	3000V AC						
insulation resistance/Insulation resistance	≥500MΩ						
degree of protection/Degree of protection	matingbefore(protectioncover)/Before insertion: IP55 ; matingafter/After insertion: IP55 electric/electricaldepartment/Electrical part: : IP67(andinletsurfaceoutside/Except the interface with socket)						
Insertcycles/Cycles life	≥10000						
insertion and withdrawal force/Insertion and withdrawal force	< 100N						
operating environmenttemperature/Ambient temperature	-30°C ~+ 50°C						-30°C ~+ 45°C
temperature/Temperature detection methods	PT1000 orNTCtemperature/PT1000 or NTC Temperature sensor						
flame retardant rating/Flame retardant rating	UL94 V-0						
powersurface coatingquality Coating material of power contacts	Ag						
electricoutside/External cable diameter	Φ25±1mm	Φ26.5±1mm	Φ34.5±1mm	Φ32±1mm	Φ34.5±1mm	Φ36±1mm	

● YG-EN Series EU Water-cooled Charging Connector

Product Overview

This product is Yonggui's first-generation European standard DC liquid-cooled charging connector, fully compliant with the 2022 edition of IEC European standard certification requirements, with a maximum rated current up to 600A.

Product Advantages

High IP Rating

The electrical components inside the high-pressure cavity meet IP67 protection requirements with upgraded compliance, complying with stringent standard specifications.

Modular Design

The connector head, quick-replaceable terminals, liquid-cooled cold plate and pins are all modularly designed, enabling efficient operation and maintenance, reducing failure losses, supporting standardized production, cutting costs, improving efficiency and achieving controllable product quality.

Precise Temperature Control

The actual temperature deviation between the temperature sensor and contact terminals is less than 5K. The optional high-precision thermocouple covers a temperature range of -40°C to 150°C.

Ultrasonic Welding

Power terminals adopt silver plating and ultrasonic welding, delivering lower resistance and temperature rise with excellent aging stability. A built-in high-precision temperature sensor continuously transmits the internal temperature of the charging connector in real time.



Overall View

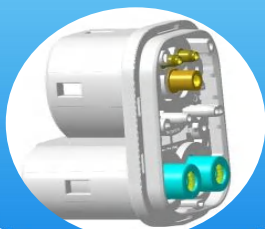
Item/Item	DC/DC	
	500A	600A
standard/standard	IEC 62196-1: 2022、IEC 62196-2: 2022 、IEC 62196-3: 2022、 PD IEC TS 62196-3-1-2020: 2022	
rated voltage/Rated voltage	1000V DC	
Rated Current/Rated current	500A DC	600A DC
withstand voltage/Voltage resistance	3000V DC	
insulation resistance/Insulation resistance	≥500MΩ	
degree of protection/Degree of protection	matingbefore/Beforeinsertion:IP54:matingafter/Afterinsertion:IP55 electricelectricaldepartment/Electrical part:IP67	
mating/unmating cycles/Cycles life	≥10000cycles	
insertion and withdrawal force/insertion and withdrawal force	< 100N	
operating environmenttemperature/Ambient temperature	-30°C~+50°C	
Indicator Light/indicator light	can/Optional	
flame retardant rating/Flame retardant rating	UL94 V-0	

● YG-EN Series EU Water-cooled Charging Connector

Replaceable Connector Head Assembly

After the connector head is assembled with the quick-replaceable terminals into a component, it can be detachably mounted on the connector housing. **Advantages:**

1. A quick-change structure is formed, allowing users to easily replace the plastic connector head and terminals;
2. Simple and easy disassembly and assembly operation extends the service life of the entire charging connector.



The charging connector adopts a double-layer sealing design, with an additional end face sealing around the pins for dual protection.

Advantages:

1. Enhances IP protection performance and forms double safeguarding together with the O-ring;
2. Effectively protects the pins and reduces the risk of protection failure.

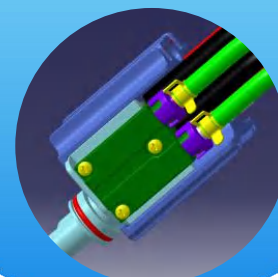
Dual-Layer End Face Sealing

Ceramic Water-Cooling Chamber

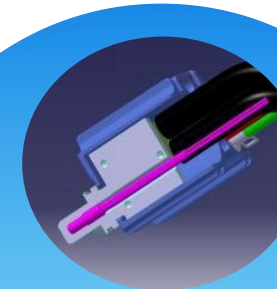
The liquid cooling system adopts a ceramic water tank design with two inlet and two outlet ports.

Advantages:

1. The ceramic water tank features compact size and non-conductivity, making effective use of the internal space of the charging connector;
2. It delivers excellent thermal conductivity, ensures smooth liquid circulation, and comes with low cost.



Product Design Details



The temperature sensor is precisely arranged inside the pins.

Advantages:

1. The deep layout of the temperature sensor enables more accurate readings, which are basically consistent with the temperature rise data of the pins;
2. The temperature sensor is protected by high-temperature resistant heat-shrink tubing, featuring simple assembly and firm installation.

Precise Temperature Sensor Placement

YG-SAMCS Series EU/US Megawatt Charging Connector

Product Overview

The MCS (Megawatt Charging System) charging connector is independently developed by Yonggui. Designed for heavy-duty electric vehicles like trucks and coaches, it delivers high charging power up to 1 MW. Compared with conventional DC fast charging, it greatly boosts charging speed, quickly replenishes range for large EVs, and perfectly meets long-distance travel needs.

Product Advantages

High IP Rating

The electrical parts inside the connector head meet IP67 protection rating with upgraded compliance, complying with stringent standard requirements.

Enhanced Housing Material Strength

All series adopt high-strength PC material. The connector head adopts end-face screw fastening design, delivering higher overall structural strength, superior impact resistance and better low-temperature drop performance.

Metal-clad connector Head Flange Design

The flange of the connector head is wrapped with metal parts to prevent damage from dropping or rolling pressure, achieving higher structural strength.

Immersed Liquid Cooling Design

It adopts an overall immersed liquid cooling structure with 2 inlets and 4 outlets, and applies ultrasonic welding technology for power terminals. It features stronger current-carrying capacity and supports a rated current of 1500A.

Unified Family-style Appearance Design

Adopting Yonggui's family-style appearance structure, it features a large-angle wire routing with a smooth and streamlined design. The small-angle grip enables comfortable and natural insertion and withdrawal of the charging connector, delivering an excellent user experience.

Built-in Cable Clamping Structure Design

Built-in cable clamping structure with a minimalist appearance. Four-petal clamping design avoids squeezing the water pipe to ensure stable flow rate.



Overall View

项目/Item	1500A series	
执行标准/Standard	IEC 62196-1-2022 IEC TS 63379	IEC 62196-3-2022 IEC TS 62893-4-2
充电模式/Charging modes	充电模式4	
额定电压/Rated voltage	1500V DC	
额定电流/Rated current	1500A DC	
耐电压/voltage resistance	4000V AC	
绝缘电阻/Insulation resistance	≥100MΩ	
防护等级/Degree of protection	插入后/After insertion: IP55 电气部分/Electrical part: : IP67	
插拔次数/Cycles life	≥20000	
插拔力/Insertion and withdrawal force	< 100N	
使用环境温度/Ambient temperature	-30℃ ~+ 50℃	
温控方式/Temperature detection methods	PT1000 Temperature sensor	
阻燃等级/Flame retardant rating	UL94 V-0/UL94 HB	
功率触点表面镀层材质 Coating material of power contacts	Ag	
电缆外径/External cable diameter	Φ44±1mm	

● YG-SAMCS Series EU & US Standard Megawatt Charging Connector

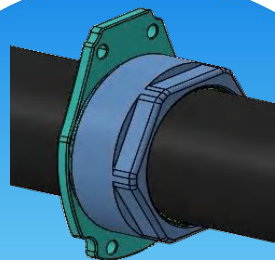
Product Design Details

Liquid Cooling Circuit Design

Single-side one-inlet and two-outlet design with immersed oil cooling and ultrasonically welded terminals, rated for 1500A current.

Advantages:

Ultrasonic welding ensures more stable resistance and lower temperature rise; Immersed oil cooling delivers stronger current-carrying capacity with a rated current of 1500A.



The charging connector is designed with a built-in four-petal cable clamp to secure the cable.

Advantages:

The built-in clamping design keeps the appearance intact without external protrusions;
Four-petal clamping avoids squeezing the water pipe to ensure stable fluid flow.

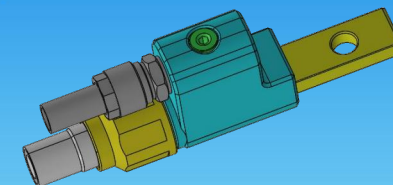
Cable Clamp Holding Design

Metal-clad Flange Structure

The plug flange is wrapped with metal components.

Advantages:

Higher structural strength and lower risk of cracking from drop and rolling impact.



Copper bar type rear terminals with adjustable liquid outlet direction on demand.

Advantages:

1. Copper bar type rear terminal connection provides a larger contact area;
2. The direction of liquid outlet pipes can be adjusted according to design requirements.

Rear Terminal Design

● YG-GB Series GB/T Standard Liquid-Cooled Charging Connector

Product Risk Map

Risk Point	Hook locking failure	Severity 8
Solution	Strictly control critical dimensions such as hook tip and locking clearance; conduct 100% inspection before delivery to prevent defective parts from being released.	

Risk Point	Electronic lock low-temperature start-up failure	Severity 8
Solution	Optimize drainage design with sloped drainage and enlarged outlet area.	

Risk Point	Difficult plug insertion	Severity 8
Solution	Strictly control plug dimensions; perform 100% inspection with dedicated gauges after injection molding.	

Risk Point	Seal failure between charging connector and plug housing	Severity 7
Solution	Design seal ring compression ratio at 15%~30% and fill ratio at 70%~95%.	

Risk Point	Charging connector cracking after drop	Severity 7
Solution	Adopt silicone-modified PC material with heat treatment; the product shall pass 50 room-temperature drops and 10 low-temperature drops without cracking.	



Risk Point	Charging connector cracking after rolling impact	Severity 7
Solution	The wall thickness of the charging connector is designed to be $\geq 3\text{mm}$; silicone-modified PC material with heat treatment is adopted.	

Risk Point	Cable sheath pull-out	Severity 7
Solution	The cable clamping structure is designed with serrated teeth for full-circle clamping, and shall withstand a pull-out force of 200N without loosening.	

Risk Point	Cable bulging after repeated bending	Severity 8
Solution	Add a strain relief boot at the tail of the charging connector to avoid direct contact between the cable and plastic housing; the cable shall pass 10,000 swing tests without bulging.	

Risk Point	Signal wire breakage in cable	Severity 8
Solution	Add aramid yarn and copper foil wires to the signal cable; the signal wire shall pass 50 twist tests without breakage.	



Charging Industry Issues and Solutions

Problems and solutions of the charging industry

● No feedback signal when the electronic lock is locked

Problem Description

Problem Description: No signal from the locking feedback switch of the electronic lock

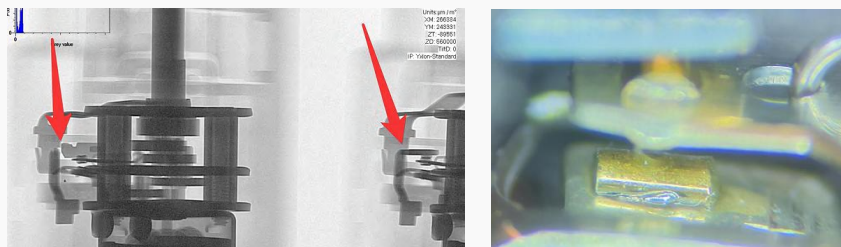
Common Occurrence Scenarios: It may occur before and after use

Frequency: Low

Failure Manifestation: The feedback signal of the electronic lock locking state fails to switch

Consequence: The charging system cannot perform normal charging

Difficulty in Resolution: There are many influencing factors in the production process. It is difficult to identify on-off faults of the feedback switch signal merely through a small number of functional tests and visual inspection.



Yonggui Solution

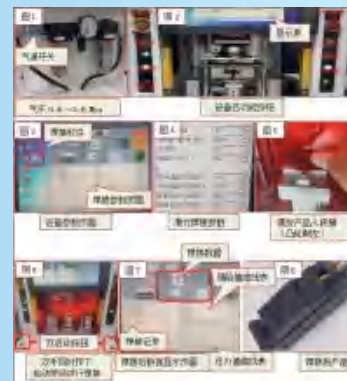
The main causes of no signal are as follows:

1. Parameter variation of ultrasonic welding equipment leads to fracture of NC terminals.
2. The feedback switch is damaged by external impact but not completely failed.
3. Foreign matter enters the inner cavity of the switch during assembly.

Solutions

1. Replace the welding process with laser welding.
2. Adopt X-ray inspection to check the internal component status of feedback switches after welding.
3. Control the production environment and assembly operators to prevent dust and foreign matter from being brought in.

Laser Welding Process



X-ray Detection Measure



Broken core wire in the signal line of AC charging cable

Problem Description

Problem Description: Broken signal wire core in the cable

Occurrence Scenario: Approximately one year after commissioning

Frequency: Low

Failure Manifestation: No resistance change detected when pressed

Consequence: Charging cannot be performed

Why It Is Difficult to Resolve: Pulling and twisting during use degrade the strength of cable conductors. Since signal wires are far less robust than power wires, they fail first. While the standard allows a maximum cross-sectional area of 1.5 mm², industry practices typically use 0.5 mm² or 0.75 mm² for signal wires due to cost pressure.



Yonggui Solution

Main causes of wire breakage:

Improper conductor arrangement causes the signal wires to be pulled and squeezed during twisting.

Insufficient inherent strength of the signal wire core.

Inadequate manufacturing processes.

Solutions:

1. Place individual signal wires in structurally stable gaps, and apply stranded construction to multi-strand signal wires.
2. Reinforce conductors with copper foil wires and aramid yarn (bulletproof filament).
3. Appropriately reduce the stranding pitch and apply back-twisting during cabling.

Add copper foil wires



Add aramid yarn, or aramid yarn + copper foil wires respectively

参考标准/检验内容/要求	计算方式/检测结果		
参考标准: GB/T11918.1-2014 中 24.4	计算方式: 方案 1: 28/0.15+15000 凯夫拉		
检验内容: 设定相同的条件, 摇摆交流充电桩枪头网尾处线缆, 直至线缆出现断路不良。	方案 2: 28/0.15+2/0.23 铜箔丝+2000 凯夫拉		
弯折角度: 120° (每侧各 60°), 负重: 25N, 弯曲速率: 60 次/min	检测结果:		
要求: 记录导体断路时摇摆次数。	项目	方案 1#	方案 2#
	摇摆次数	140069 次	248547 次

Twisting of DC charging connector cable

Problem Description

Problem Description: Twisted "helical" marks appear on the outer sheath of the cable during field use.

Common Occurrence Scenario: Approximately half a year after commissioning.

Frequency: Low.

Failure Manifestation: Appearance degradation with obvious "twisted/helical" marks on the outer sheath.

Consequence: Users lose confidence in safe use, which may lead to damage to the cable outer sheath.

Why It Is Difficult to Resolve: Driven by market focus on charging experience and extreme cost reduction, most cables on the market adopt a split power conductor structure with a thin sheath. This results in poor binding capability of the sheath to the multi-core power and signal bundles inside. Combined with the flexible sheath and unavoidable twisting during use, delamination occurs between the sheath and internal conductors.



Yonggui Solution

The main causes of cable twisting are as follows:

- 1.The outer sheath thickness is too thin.
- 2.The sheath material is soft with poor restraint on the inner core wires.
- 3.Insufficient cabling processing technology.

Solutions

- 1.Increase the sheath thickness by 0.5mm based on the minimum nominal thickness specified in national standards.
- 2.Appropriately increase the hardness of the sheath material.
- 3.Optimize the cabling process.

Perform 1000 cycles of manual twisting with 3 turns clockwise and 3 turns counterclockwise, no obvious twisting marks shall occur.

Cracking of DC charging connector housing

Problem Description

Problem Description: The charging connector housing cracks during use, resulting in failure of the charging connector protection performance. Common Occurrence Scenario: Approximately half a year after being put into use.

Frequency: Moderate.

Failure Mode: Cracking and damage of the housing.

Consequence: Functional failure and protection failure of the charging connector.

Reasons for Difficulty in Resolution:

1. The actual service environment of charging connectors in the market is harsh and complex, with multiple drops likely to occur.
2. The charging connector lacks sufficient strength margin. It only meets the drop, rolling and other test conditions specified in national standards, but the strength is insufficient to withstand multiple drops in actual user scenarios without adequate quality redundancy.



Yonggui Solution

The main causes of housing damage are as follows:

1. Insufficient design margin for the structural strength of the charging connector housing.
2. The test conditions in the charging connector verification phase are not stringent enough.
3. The lock hook is exposed; impact from drops causes severe damage to the rotating shaft fixing position.
4. Harsh actual service conditions with high risks of drop and rolling impact.

Solutions

1. Optimize the structural strength of the charging connector housing, and select engineering plastics with better mechanical properties and higher resistance to impact cracking.
2. Adopt an encapsulated design for the lock hook to avoid force bearing on the lock hook during dropping and eliminate the lever effect.
3. Strengthen the strength test requirements under room temperature and low temperature conditions.



Drop test: The hook shall not collide with the ground.



Drop height: 1.5m; after low-temperature storage, withstand more than 50 drop tests.



Product Extreme Performance Testing

Product extreme performance testing

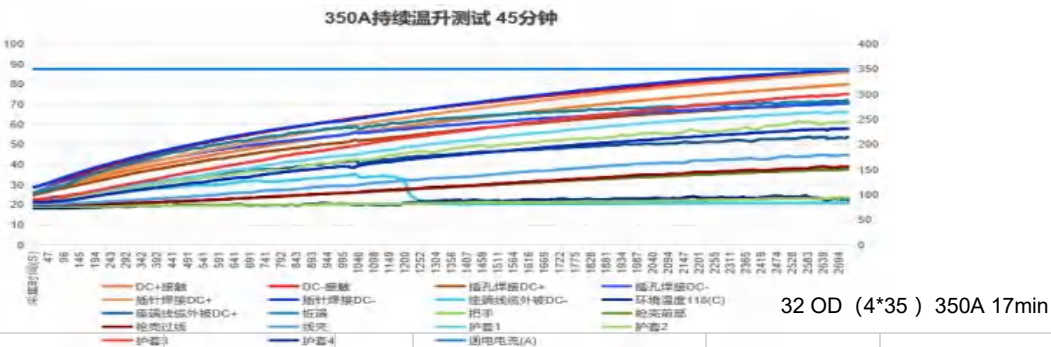
Short-time Overcurrent Capability Test for Conventional DC Charging Connector

Test Status

In actual application, the current borne by the charging connector is usually not maintained at a fixed constant value and may briefly exceed the rated current. Therefore, short-time overcurrent capability tests at 300A/350A/400A are conducted on charging connectors with a rated current of 250A.

Test Conditions

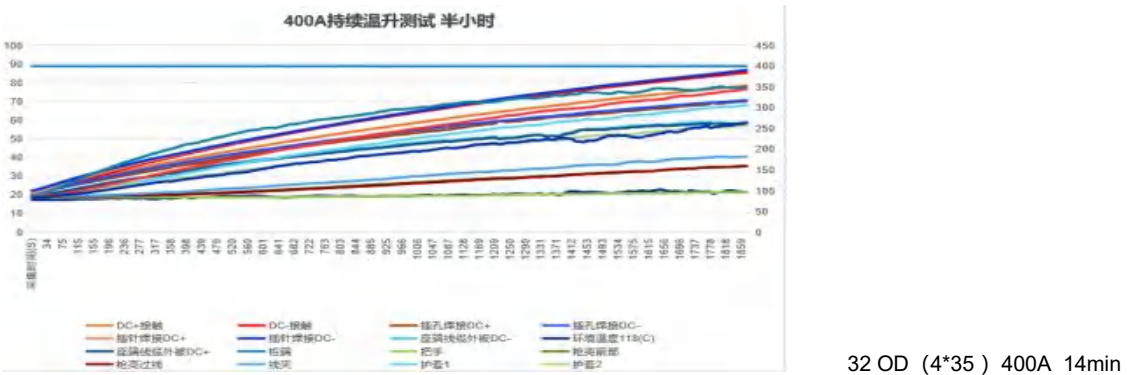
Conduct a short-time overcurrent capability test on the charging connector, and record the time when the temperature rise exceeds the limit at a specific position.



No.	Item	Max. Temp Rise	Note	No.	Item	Max. Temp Rise	Note
1	Pin contact	43.04 K		6	connector housing handle	0.31 K	
2	Socket welding	35.94 K		7	Connector housing front	6.00 K	
3	Pin welding	42.43 K		8	connector housing wire pass	5.96 K	
4	Cable sheath at receptacle side	21.70 K		9	Cable clamp	9.47 K	
5	Terminal at charging pile side	38.79 K		10	Sheath	29.20 K	Limited by sheath temperature

Test Conclusion

GB 250A-rated charging connector:
At 300A with 70mm² receptacle, the pin contact area overheats after 34 min;
At 350A with 95mm² receptacle, the charging connector cable sheath starts overheating at 30K after 17 min;
At 400A with 95mm² receptacle, the charging connector cable sheath starts overheating at 30K after 14 min.



No.	Item	Max. Temp Rise	Note	No.	Item	Max. Temp Rise	Note
1	Pin contact	37.51 K		6	Connector housing handle	0.36 K	
2	Socket welding	29.78 K		7	Connector housing front	4.81 K	
3	Pin welding	38.13 K		8	Connector housing wire pass	4.34 K	
4	Cable sheath at receptacle side	23.76 K		9	Cable clamp	7.33 K	
5	Terminal at charging pile side	41.47 K		10	Sheath	29.19 K	Limited by sheath temperature

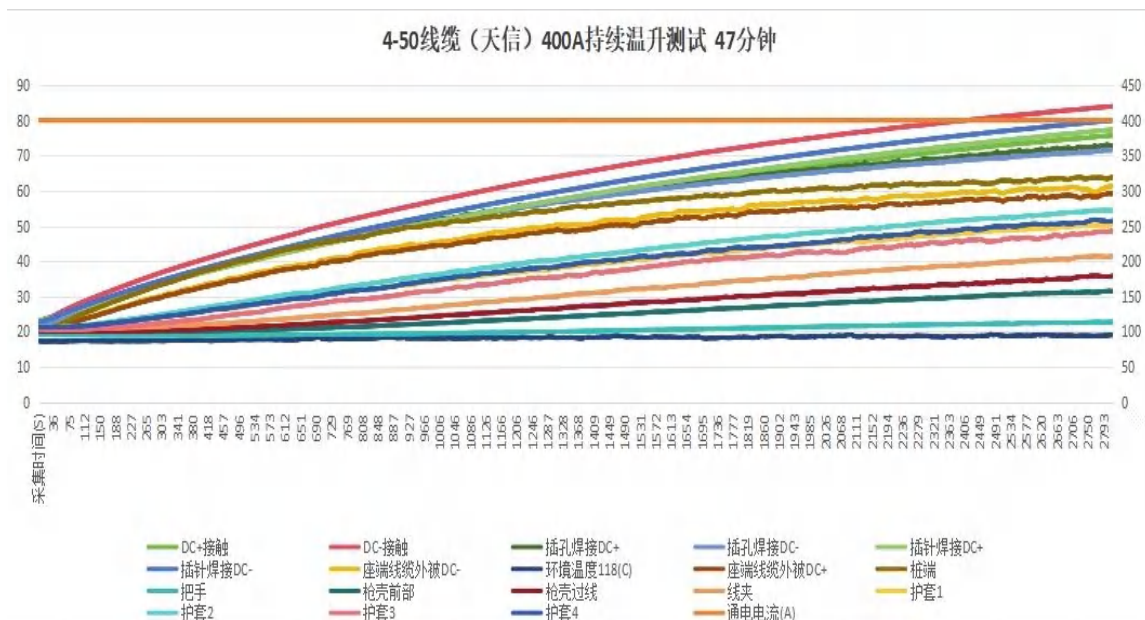
Short-time Overcurrent Capability Test for Conventional DC Charging Connector

Test Status

In actual use, the current borne by the charging connector usually does not remain at a fixed constant value and may temporarily exceed the rated current. Therefore, a short-time overcurrent capability test at 400A is conducted on the charging connector rated at 300A.

Test Conditions

Conduct a short-time overcurrent capability test on the charging connector, and record the time when the temperature rise exceeds the limit at a specific position.



Test Conclusion

Rated 300A national standard charging connector, when carrying 400A current (with 95mm² cable for the receptacle), the pin contact area exhibits overtemperature after 25 minutes, with the temperature rise approaching the limit value of 49K.

32 OD (4*35) 350A 17min

No.	Item	Max. Temp Rise (K)	Note	No.	Item	Max. Temp Rise (K)	Note
1	Pin contact	37.51		6	Connector housing handle	0.36	
2	Socket welding	29.78		7	Connector housing front section	4.81	
3	Pin welding	38.13		8	Connector housing wire passage	4.34	
4	Cable Sheath at receptacle side	23.76		9	Cable clamp	7.33	
5	Terminal at charging pile side	41.47		10	Sheath	29.19	Limited by Sheath temperature

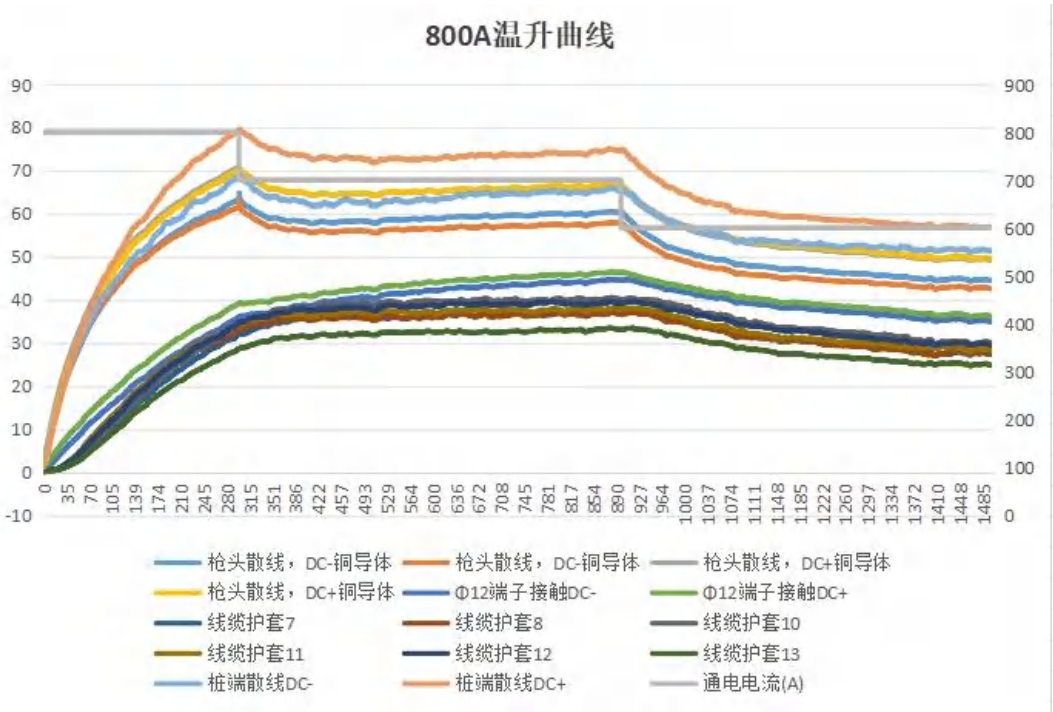
Short-time Overcurrent Capability Test of GB/T High-power Charging Connector — Water-cooled 600A

Test Status

In actual use, the current carried by the charging connector is often not maintained at a constant fixed value and may briefly exceed the rated current. Therefore, short-time overcurrent capability tests at 700A and 800A are performed on the rated 600A water-cooled charging connector.

Test Conditions

Conduct a short-time overcurrent capability test on the charging connector, and record the time when the temperature rise exceeds the limit at a specific position.



Test Conclusion

A 600A-rated national standard charging connector operates at 800A (mated with a national standard megawatt charging receptacle, only mated with the national standard 9-core terminal). After 25 minutes, overheating occurs at the pin contact area, and the temperature rise approaches the limit value of 49K.

No.	Item	Max. Temp Rise (K)	Note	No.	Item	Max. Temp Rise (K)	Note
1	Pin contact	37.51		6	Connector housing handle	0.36	
2	Socket welding	29.78		7	Connector housing front section	4.81	
3	Pin welding	38.13		8	Connector housing wire passage	4.34	
4	Cable Sheath at receptacle side	23.76		9	Cable clamp	7.33	
5	Terminal at charging pile side	41.47		10	Sheath	29.19	Limited by Sheath temperature

Extreme Drop and Rolling Compression

Test Status

Referring to the drop and rolling test methods specified in GB/T 20234.1-2023, the test is conducted by increasing the drop height and rolling force by more than 1.5 times.

Low-temperature Drop Test

Store the charging cable and connector at an ambient temperature of -40°C for no less than 8 hours. Place the connector head at a height of approximately 1.5 meters and release it freely to allow the charging connector to fall in a natural pendulum motion. Inspect the appearance of the charging connector after each drop; the charging connector shall withstand more than 20 drop impacts.



Test Conclusion

After undergoing enhanced low-temperature rolling and drop tests, the charging connector delivers improved damage resistance, with safety performance exceeding the requirements of national standards.

Extreme Rolling Compression

Store the charging connector and cable at an ambient temperature of -40°C for no less than 8 hours. Fix the connector head on a flat cement ground, then perform rolling test using a 4.2-meter box-type van (approximately 3.5 tons). The charging connector shall remain fully functional after rolling. Note: The ground of actual charging stations may be uneven with gravel on the surface. During rolling, the connector head may be pushed and rubbed by the vehicle tire, which could cause unpredictable damage to the connector head. Therefore, vehicle rolling on the charging connector should be avoided as much as possible in practical application.



Cable Extreme Torsion Test

Test Status

Simulate the durability of cables under actual application conditions

Test Conditions

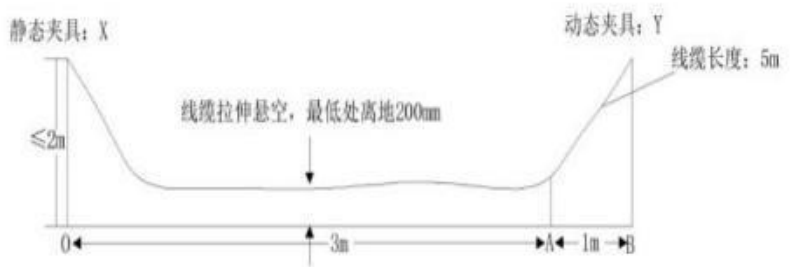
Relevant condition data for extreme tests.

Technical Indicator	Data
Cable Model & Specification	62893 IEC 126 4×50+6×2×0.75(P2)+6×0.5
Outer Diameter of Cable	36mm
Total Length of Cable	5.6m
Cable Twisting Length	5m
Preconditioning Test Temperature	-40~105°C
Twisting Method	Sample Fixing: Fix both ends of the 5.6m cable to fixtures X and Y of the twisting tester, ensuring the exposed cable length at both ends of the tester fixtures is 300mm (including the stripped insulation sections at the cable ends); after fixing (and during the test), the cable shall not experience lateral movement (horizontal displacement perpendicular to the cable axis ≤ 5mm) or rotational movement (circumferential displacement perpendicular to the cable axis ≤ 5mm); the fixing direction is perpendicular to the cable. Before starting the test, fixture Y is at Position A and at its highest position. Stress Application: 1) With fixture Y at Position A: First twist the cable 3 turns clockwise at the specified angular velocity α, then pull the cable backward at the specified horizontal speed s until fixture Y reaches Position B; 2) At Position B: Return the cable to Position A at the specified horizontal speed s without rotating the fixture, then perform rotational reset at Position A; 3) After rotational reset at Position A: Twist the cable 3 turns counterclockwise at the specified angular velocity α, then pull the cable backward at the specified horizontal speed s until fixture Y reaches Position B; 4) At Position B: Return the cable to Position A at the specified horizontal speed s without rotating the fixture, then perform rotational reset at Position A; 5) Steps 1) to 4) above constitute 1 cycle, counted as 1 time. Termination Conditions: Stop when the specified number of cycles is reached or a failure occurs (short circuit, open circuit, etc.). Photos shall be taken every 500 cycles during the test, with a requirement of 1000 photos in total; After the test, the insulation shall not break down, the cable shall have no obvious abnormalities such as twisting, deformation, bulging, hardening, or wrinkling; when disassembled, the insulated core wires inside the cable shall not stick together, and no visible cracks shall appear on the insulation surface.

Test Conclusion

By simulating actual service conditions in an enhanced test mode, the cable can still function normally even after aging, twisting and deformation caused by long-term operation.

Test Evidence



试验项目和技术要求					
JZXL/QR 1003 编号: (MP-2025122201)					
产品名称	直流充电电缆	型号规格	62893 IEC 126 4×50+1×6+2×0.75(P2)+6×0.75 (OD36mm)	抽样日期	2025.12.18
生产单位	永贵公司提供样品	试验标准	客户要求	试验日期	2025.12.18~2025.12.20
序号	试验项目	单位	试验要求	试验结果	结论
1	扭转载荷试验	—	按以下试验程序进行试验: 固定样品:将线缆两端分别固定于扭转试验机夹具 X、Y 上, 确保:处于试验机夹具两端露出电缆长度为 300mm(含线缆头尾剥掉绝缘皮部分);固定后(含测试过程中)线缆不得晃动(垂直于线缆轴线的水平方向位移不超过 5mm, 转动(垂直于线缆轴线的圆周方向)位移不超过 5mm;固定方式为垂直于线缆方向;启动测试前夹具 Y 处于位置 A 且处于最高位置。 加载应力: 1) 此时 Y 位于位置 A, 先以设定的角速度 α 顺时针将线缆扭转 3 圈, 再以设定的水平速度 s 将线缆向后拉, 直至夹具 Y 到达位置 B; 2) 位于位置 B 的夹具先不旋转复位, 以设定的水平速度 s 将电缆复位到位置 A, 于位置 A 进行旋转复位; 3) 在 A 位置旋转复位后, 再以设定的角速度 α 逆时针将线缆扭转 3 圈, 再以设定的水平速度 s 将线缆向后拉, 直至夹具 Y 到达位置 B; 4) 位于位置 B 的夹具先不旋转复位, 以设定的水平速度 s 将电缆复位到位置 A, 于位置 A 进行旋转复位; 5) 以上 Step2 的 1)~4) 步骤为 1 个循环, 计数 1 次。 判定要求: 达到循环 1000 次不出现失效(短路、断路等); 线缆中芯芯断丝率不超过 50%; 所有电缆绝缘不破裂。	样品试验循环次数 1000 次, 未出现短路、断路失效; 样品拆解功率因数: DC+断丝率 7%, DC-断丝率 4%, 信号线-PE 导体未断裂; 样品电缆绝缘层目视无破裂	合格



Cable Extreme Torsion Test

Test Status

Simulate the durability of the cable under actual application conditions.

Test Conditions

Relevant condition data for extreme tests.

Technical Indicator	Data
Cable Model & Specification	EVDC-REYU 4×35+6+2×2.5+2×0.5(P2)+9×0.5
Outer Diameter of Cable	30 mm
Total Length of Cable	5.5 m
Cable Twisting Length	5 m
Preconditioning Test Temperature	-40 ~ 105℃
Twisting Method	Fix the 5.5m incoming cable: One end serves as the signal monitoring end, and the other as the twisting clamping end. After mounting the sample, the sample fixture head moves forward 0.5m from the initial position; rotate the cable clockwise by X° (360°×5 turns) and then return to the initial position, then rotate the cable counterclockwise by 1080° (360°×5 turns); then rotate the cable counterclockwise by 1080° (360°×5 turns) and return to the initial position, then rotate the cable clockwise by 1080° (360°×5 turns). This constitutes one cycle.Repeat the bending and twisting according to this cycle. During the test, monitor the instantaneous disconnection of the cable (excluding power lines) (signal lines, PE, auxiliary power lines, high-voltage sampling lines) and record the number of cycles before the instantaneous disconnection occurs.Check the appearance of the sheath every 500 cycles: the cable shall have no twisting or deformation in its natural state, and the sheath shall have no bulging or wrinkling. Continue the above test until 800 cycles are completed. At the end of the test, no visible cracks, twisting or bulging shall occur on the insulated conductors and sheath surface of the cable; no signal lines shall be broken.The sample is judged qualified if all the above requirements are met.

Test Conclusion

By simulating actual service conditions in an enhanced test mode, the cable can still function normally even after aging, twisting, and deformation caused by long-term use.

Test Evidence

测试报告

试验地点:	☒ 本厂试验 ☐ 第三方试验	检验项目:	直埋电缆模拟扭曲测试			报告编号: YG-PZ2025060010
产品编码	供应商	规格型号	材料批号	检验结论	备注	
96031101028	天信	EVDC-REYU 1.0KV 4×35+1×6+2×2.5+2×0.5(P2)+9×0.5	20250623 未标:0040m	合格	方案1	

序号	参考标准/检验内容/要求	计算方式/检测结果	测量工具									
1	参考标准: 《额定电压10kV及以下架空线路运行规程》中 12.11 检验内容: 将 5.5m 材料固定:端作为信号监测端,另一端作为打扭夹持端,做好试样后,试样夹具头从初始位置向前移动 0.5m; 向顺时针使电缆转动 1080° (360°×5 圈) 后回到初始位置再向逆时针使电缆转动 1080° (360°×5 圈); 然后逆时针使电缆转动 1080° (360°×5 圈) 后回到初始位置; 再顺时针使电缆转动 1080° (360°×5 圈); 以此为一个循环; 按此循环进行重复性扭曲打扭,测试中监控(除功率线外)电缆断(信号线、PE、辅助电源线、高压采样线),记录打扭断层的次数; 500 个循环后要检查护套外观,电缆处于自然状态下无扭曲变形,护套无鼓包起皱,应继续上述试验直至 800 个循环; 电缆绝缘状态和护套表面均无肉眼可见裂纹和扭曲,鼓包发生; 信号线无断裂; 符合以上要求判定合格。	计算方式: 负载 5A(上下限设定: 2A~8A) 检测结果: <table><tr><td>打扭次数</td><td>导线情况</td><td>外观检查</td></tr><tr><td>500 次</td><td>无导线不良</td><td>无扭曲、鼓包</td></tr><tr><td>800 次</td><td>无导线不良</td><td>无扭曲、鼓包</td></tr></table>	打扭次数	导线情况	外观检查	500 次	无导线不良	无扭曲、鼓包	800 次	无导线不良	无扭曲、鼓包	拉扭摆寿命测试机
打扭次数	导线情况	外观检查										
500 次	无导线不良	无扭曲、鼓包										
800 次	无导线不良	无扭曲、鼓包										

检验结果照片

试样	图片 1	图片 2	图片 3	图片 4	图片 5	图片 6	图片 7
照片							

试验时间: 2025年06月24日 12:33 开始 到 2025年06月25日 16:57 结束
注意事项: 试验时, 注意对样品变化情况进行记录, 有目视检查要求的请附上检验前后的照片;

试验员: 叶丽萍 审核: 曹森鑫 第 1 页 共 1 页 日期: 2025-06-25 表单编号: QR-05-042/00

Temperature Rise Test for GB/T Megawatt Charging Inlet

Test Status

Extreme current-carrying test of megawatt charging receptacle: test its maximum current-carrying value and current duration under conventional natural air cooling conditions, with a liquid-cooled charging connector adopted at the connector end.

Test Conditions

Relevant conditions of this extreme test.

Cooling Method: Isolated cooling
Coolant: Glycol aqueous solution
Cooling Equipment: 6KW system (different from the customer-end solution which adopts active cooling; the inlet liquid temperature can be stably controlled within 18°C~22°C).

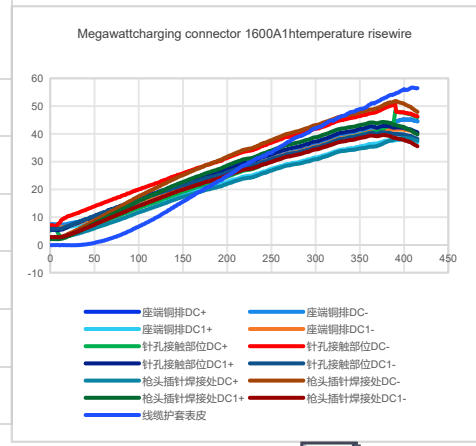
Test Conclusion

At ambient temperature, the receptacle can operate continuously at 1000A for 2 hours. As the rated current increases, the maximum sustainable operating current decreases gradually. When the maximum current reaches 1600A, the sustainable working duration is 6 minutes.

Test Evidence

Relevant test photos, data records and analysis sheets.

No.	Rated Current / A	Test Results
1	1000	Continuous temperature rise requirements met
2	1200	Temperature rise requirements met within 24 minutes
3	1300	Temperature rise requirements met within 16 minutes
4	1400	Temperature rise requirements met within 11 minutes
5	1500	Temperature rise requirements met within 8 minutes
6	1600	Temperature rise requirements met within 6 minutes



兆瓦充电枪-1000A
-1600A持续温升数



Temperature Rise Test for GB/T Megawatt Charging Inlet

Test Status

Extreme current-carrying test of megawatt charging receptacle:
Under conventional natural air cooling conditions, test its maximum current-carrying capacity and current conduction duration.
(The charging connector adopts immersion cooling, and the charging receptacle also adopts immersion cooling.)

Test Conditions

Relevant Conditions of This Extreme Test

Cooling medium: Tap water
Inlet liquid temperature at connector end:
18.4℃ (Positive pole) / 18.5℃ (Negative pole)
Return liquid temperature at connector end:
43.1℃ / 39.7℃ (Positive pole); 46.4℃ / 39℃ (Negative pole)
Flow rate at connector end:
Inlet flow rate: 8.5 L/min;
Return flow rate: 4.0 L/min (Positive pole); 4.4 L/min (Negative pole)
Inlet liquid pressure at connector end:
2.37 bar (Positive pole); 2.26 bar (Negative pole)
Return liquid pressure at connector end: 0.23 bar / 0.35 bar (Positive pole); 0.34 bar / 0.25 bar (Negative pole)

Test Evidence

Relevant test photos, data records and analysis report forms

DC Terminal Specification	4"Φ12	4"Φ12	4"Φ12	4"Φ12
Touch-proof Finger Diameter	None	Φ4	Φ5	Φ6
Charging Connector / Receptacle Cooling Method	Immersion	Immersion	Immersion	Immersion
Active Cooling on Connector / Receptacle	Yes	Yes	Yes	Yes
Cooling Medium for Connector / Receptacle	Water	Water	Water	Water
Rated Current	2850A	2850A	2850A	2850A
Max Temperature Rise at Test Point 1	2.3K	2.2K	2.1K	2.4K
Max Temperature Rise at Test Point 2	2.3K	2.2K	2.5K	2.2K
Max Temperature Rise at Test Point 3	7.6K	7.1K	7.3K	7.8K
Max Temperature Rise at Test Point 4	7.8K	7.2K	7.6K	8.1K
Max Temperature Rise at Test Point 5	20.1K	20.1K	20.3K	21.8K
Max Temperature Rise at Test Point 6	17.2K	17.2K	17.5K	18.5K
Max Temperature at Test Point 7	31.6℃	31.6℃	31.8℃	32.1℃
Max Temperature at Test Point 8	43.6℃	43.6℃	43.9℃	44.2℃

Test Conclusion

1.The influence of non-touch-proof fingers / Φ4 / Φ5 / Φ6 touch-proof fingers on the temperature rise of terminals is negligible. It is recommended to follow the touch-proof finger diameter specified in MCS-4X12_REV_1 released on April 19, 2024.
2.Limited by our company's equipment capacity, the maximum test current can only reach 2850 A. However, the test data shows a large performance margin. It can be inferred that under active cooling conditions, the existing interface structure can theoretically meet the rated current-carrying requirement of 3000 A, which has been verified by earlier simulation analysis.

Note:

***The immersion cooling solution adopted for our internal verification: The conductors are in direct contact with the cooling medium, with active cooling applied to both the charging connector and charging receptacle simultaneously.**

Test Point 1: Connection area between DC pin and wire;

Test Point 2: Connection area between DC1 pin and wire;

Test Point 3: Contact area of DC pin and socket;

Test Point 4: Contact area of DC1 pin and socket;

Test Point 5: Pipe wall at the connection area of DC socket and wire;

Test Point 6: Pipe wall at the connection area of DC1 socket and wire;

Test Point 7: Sheath area of charging cable at the tail of charging connector (direct human hand contactable area);

Test Point 8: Insulation layer (pipe) of charging receptacle cable.



Other Extreme Tests

Yonggui owns a CNAS-certified professional charging connector testing laboratory, equipped with insertion and withdrawal robots, walk-in temperature chambers, cable torsion/bending testers and liquid cooling test systems. It has long been committed to researching the reliability and safety of charging connectors. Meanwhile, our professional CAE simulation team provides full-process comprehensive simulation analysis for charging product development.

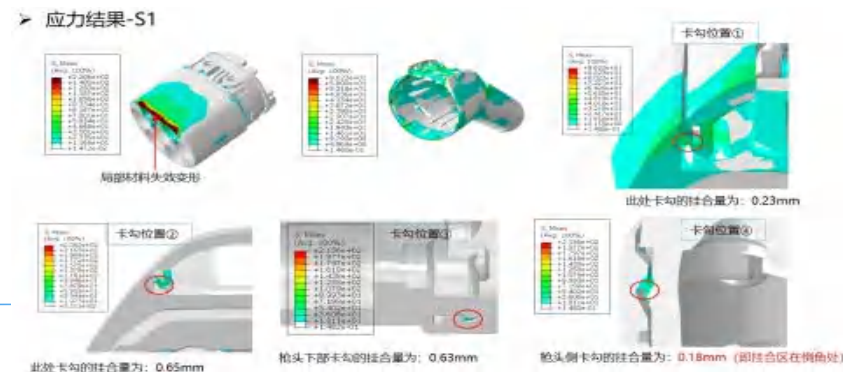
Extreme Insertion and Withdrawal Test

Adopt mechanical arm for insertion and withdrawal, and conduct cable weighted bending test, to simulate and verify the reliability of charging connector cables in actual application scenarios.



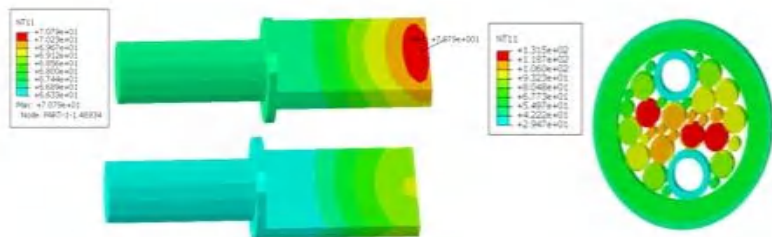
Structural Simulation

Carry out stress analysis, strength analysis and mold flow simulation on all components of the charging connector.



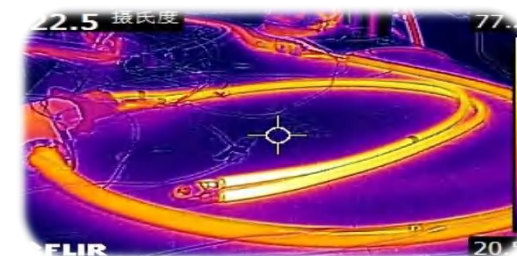
Thermal Simulation

Conduct thermal simulation analysis on all heat-generating and heat-dissipating components as well as cables of DC charging connectors, especially liquid-cooled charging connectors.



Extreme Current-Carrying Test

Yonggui conducts long-term current-carrying tests and peak current-carrying tests on liquid-cooled charging connectors and conventional DC charging connectors under simulated high-temperature conditions.



9

Benchmarking Cases of Charging Products

Benchmarking case of charging products

● YG-GBC-DC DC Charging Connector

Benchmarking Introduction

Comparison of the new-generation YG-GBC-DC series air-cooled DC charging connector with competitors' air-cooled charging connectors.



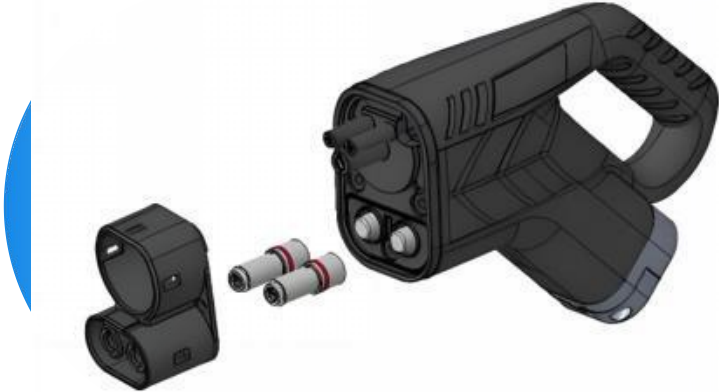
Product Benchmarking Analysis Table

Item	Competitors & Previous- Gen Products	3rd- Gen DC Charging Connector	Advantages & Disadvantages	Remark
Rated Voltage (V)	1000V	1000V	/	Equal
Rated Current (A)	125A, 200A, 250A, 300A	125A, 200A, 250A, 300A	/	Equal
Operating Ambient Temperature	-30~50°C	-30~50°C	/	Equal
Overall Dimensions (mm)	300*72*180	271*77*152	Compact size, superior ergonomics	Better
Latch Protection	Exposed latch	Enclosed latch	Better latch protection performance	Better
Scald- Resistant Button	Metal button	Plastic button	No scald risk in summer, improved user experience	Better
Mechanical Performance	Complies with GB standard for 8- time drop test	Complies with GB standard for 20- time drop test	Superior mechanical performance	Better
IP Rating	IP67 (Electrical)	IP67 (Electrical)	Maintains protection performance after 500h double- 85 aging test of new generation	Better
Insertion- Withdrawal Lifespan	10,000 cycles	10,000 cycles	/	Equal
Terminal Connection Method	Crimping or ultrasonic welding	Ultrasonic welding	/	Equal
Cable	2+2 power cables	2+2 power cables	Multiple optimized verifications for cables; improved anti- twisting and anti- deformation capability	Better
Electronic Lock	Static waterproofing	Dynamic waterproofing, lifespan ≥60,000 cycles	Higher reliability	Better
S- Switch	Static waterproofing	Dynamic waterproofing	Higher reliability	Better
Temperature Sensor	Fails boiling- water immersion test	Passes boiling- water immersion test	Higher reliability	Better

Benchmarking of National Standard Liquid-Cooled DC Charging Cables (Ethylene Glycol Aqueous Solution)

Benchmarking Introduction

All models of Yonggui CCS2 charging connectors adopt a quick-replace structure. When the sockets suffer wear, contact failure or increased resistance, all sockets can be replaced rapidly. The front-end mating insulator and the complete set of sockets can be replaced as an integral assembly in one operation.



Product Benchmarking Analysis Table

Item	Competitors & Previous- Gen Products	Yonggui CCS2 DC Charging Connector	Advantages & Disadvantages	Remarks
Rated Voltage (V)	1000V	1000V	/	Equal
Rated Current (A)	125A, 200A, 250A, 300A	125A, 150A, 200A, 250A, 300A, 350A, 375A	More complete specifications	Better
Operating Ambient Temperature	-30~50℃	-30~50℃	/	Equal
Overall Dimensions (mm)	300*72*180	271*77*152	Compact size, superior ergonomics	Better
Cable Protection Structure	None / Available	Available	Prevents cable bulging during use	Better
Socket Structure	Coil spring	Split- slot	Longer service life and strong self- cleaning capability	Better
Quick- Replaceable Power Sockets	Yes	Yes	/	Equal
Quick- Replaceable Signal Sockets	No	Yes	Quick- replaceable signal pins, low maintenance cost	Better
Insertion- Withdrawal Lifespan	10,000-cycles	10,000-cycles	/	Equal
Terminal Connection Method	Crimping or ultrasonic welding	Ultrasonic welding	/	Equal
Cable	2+2 power cables	2+2 power cables	Multiple optimized verifications for cables; improved anti- twisting and anti- deformation capability	Better
Temperature Sensor	Fails boiling- water immersion test	Passes boiling-water immersion test	Higher reliability	Better

True quick replacement, truly worry-free

Benchmarking of GB/T Conventional DC Charging Cables

Benchmarking Introduction

The cable is the core component of the charging connector harness, determining the current-carrying performance and reliability of the entire harness assembly. In the early development stage of Yonggui's new-generation DC charging connectors, a full benchmarking study was conducted on mainstream charging cables available in the market.



Product Benchmarking Analysis Table

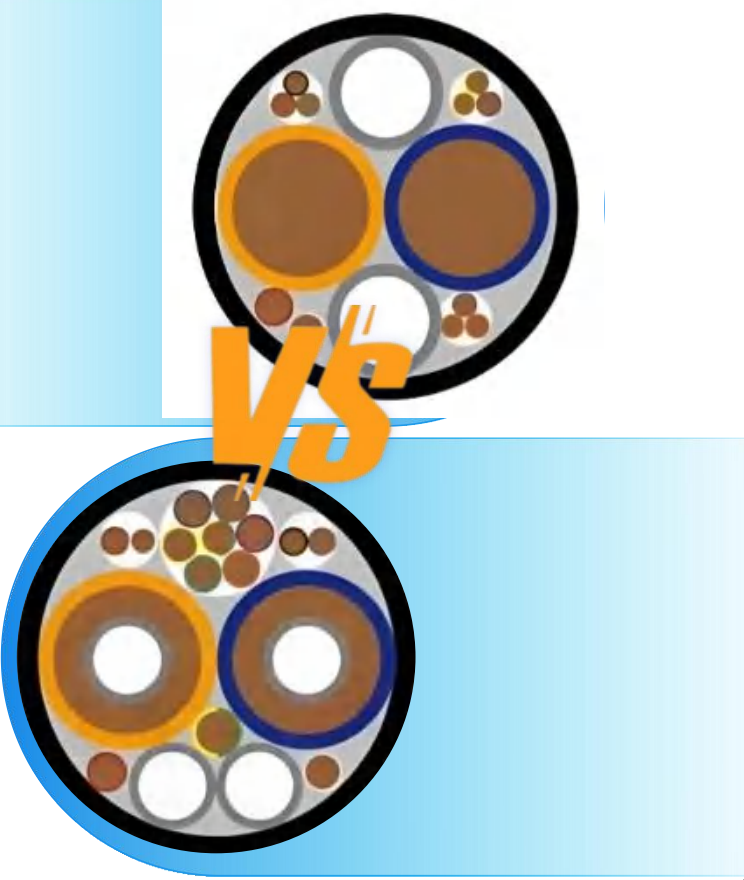
Item	Competitor Cable	Yonggui Cable	Advantages & Disadvantages	Remarks
Model	REYU	REYU	/	Equal
Voltage Grade	1.0kV	1.0kV	/	Equal
Specification	4×35+1×6+2×2.5+4×0.75 (P2)+7×0.75	4×35+1×6+2×2.5+2×0.5 (P2)+9×0.5	Lower cost	Better
Outer Diameter	30	31	/	Good appearance performance
Conductor Material	Bare Copper	Bare Copper	/	Equal
Insulation Material	XLPO	XLPO	/	Equal
Sheath Material	TPU	TPU	/	Equal
Structure	Wrapping + Filling	Wrapping + Filling	/	Equal
Sheath Thickness	Too thin	Thick	Higher resistance to bending bulging	Better
Signal Wire Structure	Multi- stranded	Integral stranding	Superior anti- twisting fatigue resistance	Better
Sheath Temperature Rise	>30K	≤30K	/	Better

Benchmarking of GB/T Liquid-cooled DC Charging Cables (Ethylene Glycol Aqueous Solution)

Benchmarking Introduction

Yonggui's oil-cooled charging cable adopts the liquid-around-copper scheme, consistent with most competitors. Its water-cooled charging connector, however, differs distinctly from some peers. Since 2019, Yonggui has adhered to the water-electric isolation cooling structure. Even if the pipeline leaks under extreme conditions, the coolant will not directly contact the positive and negative poles and cause an immediate short circuit. Alarms will be triggered by reduced insulation resistance or abnormal system pressure instead. By comparison, the copper-around-pipe structure of other brands leads to instant short circuit once leakage happens, making Yonggui's design much safer.

[Product Benchmarking Analysis Table](#)



Item	Competitor Cable	Yonggui Cable	Advantages/ Disadvantages	Remarks
Model	REYU	REYU	/	On par
Voltage Rating	1.0kV	1.0kV	/	On par
Power Lines	2×35+1×6+2×2.5+4×0.75 (P2) +7×0.75	4×25+1×6+2×2.5+2×0.5 (P2) +9×0.5	Competitor's cable has lower cost	Inferior
Outer Diameter	30	31	No significant difference in experience, with better protection	/
Cooling Structure	Copper-around-pipe	Isolated type	Isolated cable has slightly lower cooling efficiency	Inferior
Safety Performance	Immediate short circuit upon leakage	Insulation resistance drops upon leakage	Isolated cable is safer	Superior
Manufacturability	Poor	Excellent	Copper-around-pipe cables require manual separation of conductors and water pipes at both ends, plus manual bundling	Superior

Safety is the greatest luxury



Cost Reduction and Innovative Technology Roadmap

Product Cost Reduction and Innovative Technology Planning

Product Highlights - 3rd-Gen GB/T DC Charging Connector

Product Overview

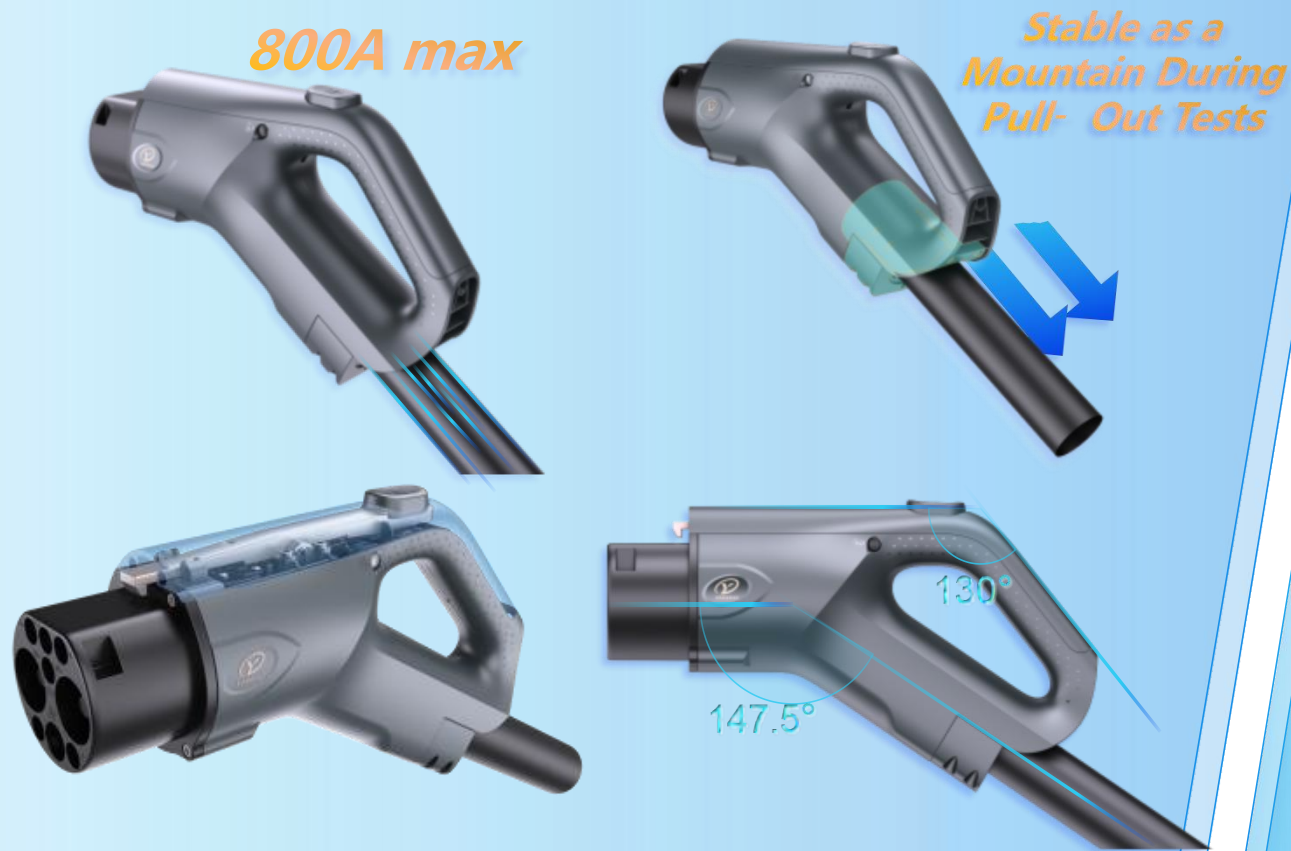
Yonggui 3rd- Gen Conventional National- Standard DC Charging connector & 3rd- Gen Charging Connector.

Detailed Introduction

Supplement the relevant planning of this innovation point in the area below.

Detail	Advantage Introduction
Compatibility	Conventional DC and liquid- cooled models share the same appearance and color scheme, with unified style and lower risk of material control.
Cable Clamp	The Cable Clamp features smooth curved surfaces integrated with the connector body, delivering a more attractive appearance.
Latch	Full- enclosed design enhances resistance to drop and crush impacts, reduces radiant temperature, and optimizes user experience.
connector Body Angle	The connector body angle is basically consistent with that of Tesla and other brands, providing better ergonomic experience.

Detailed Illustrations



Product Highlights - 3rd-Gen GB/T DC Charging Connector

Product Overview

Yonggui 3rd- Gen Conventional GB- Standard DC Charging connector & 3rd- Gen Charging Connector.

Details Introduction

Supplement the relevant planning information of this innovation point in the area below.

Detail	Advantage Introduction
Compatibility	Conventional DC and liquid- cooled charging connectors share the same shape and color scheme, featuring unified style and lower risks in material management.
Cable Clamp	The Cable Clamp has smooth curved surfaces integrated seamlessly with the connector body for a more refined appearance.
Latch	Full- enclosed design delivers excellent drop and crush resistance, lower radiant temperature and improved user experience.
connector Body Angle	The connector body angle is basically consistent with that of Tesla and other mainstream brands for better ergonomic performance.

Detail Illustration



Product Highlights - GB/T Liquid-cooled DC Charging Connector

Product Overview

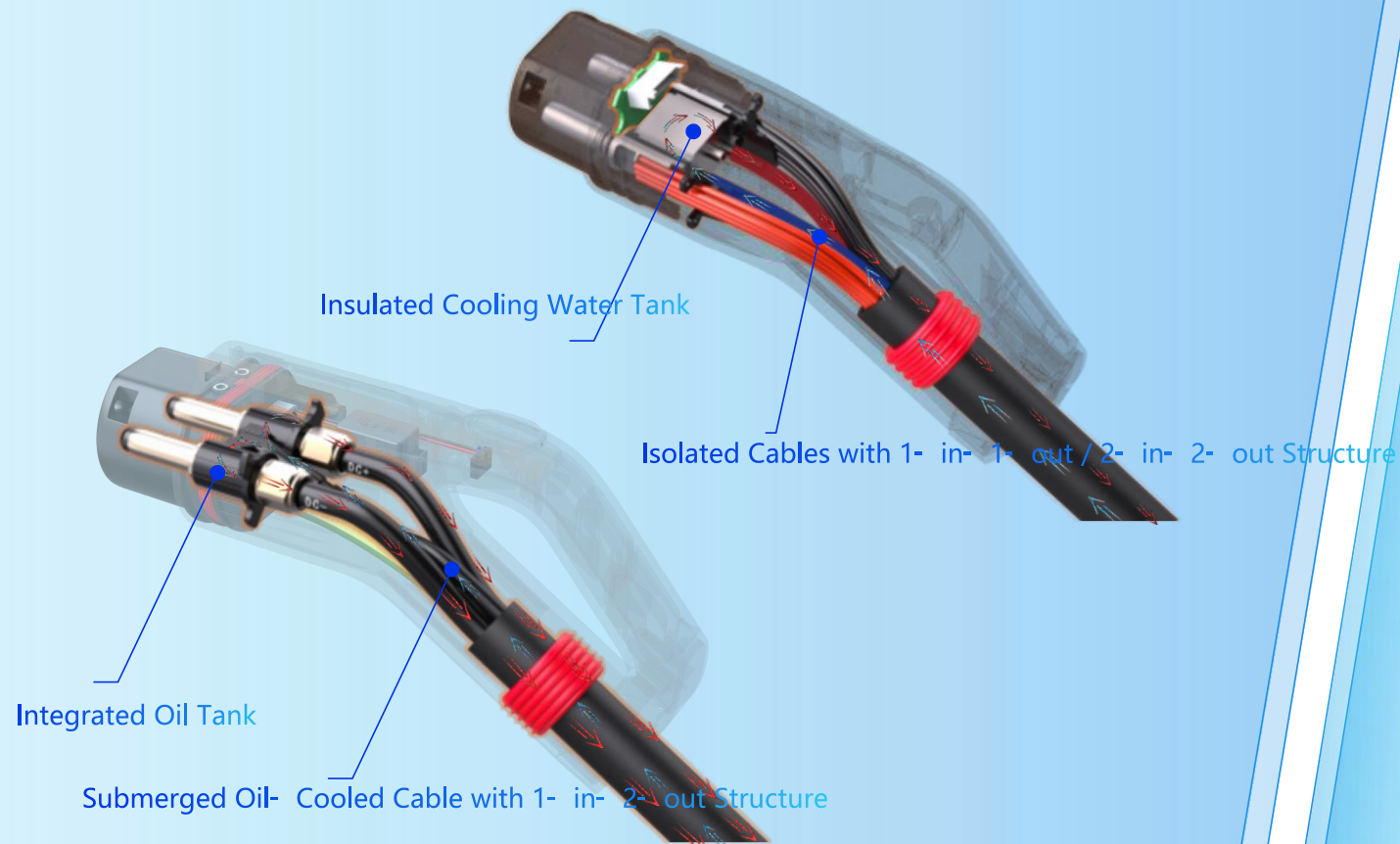
1. Dual-core in one connector: Oil-cooled and water-cooled charging connectors adopt a unified shape with consistent style.
2. All parts except the cooling unit are shared.
3. Isolated water-cooling design ensures higher safety (no direct short-circuit risk even if liquid leaks under extreme conditions).

Details Introduction

Advantages:

1. High part repetition rate, resulting in low component costs.
2. Shared key components including electronic lock and latch reduce trial- and- error risks and ensure stable quality.

Detail Illustration



Product Highlights - GB/T Liquid-cooled DC Charging Connector

Detail Introduction

Innovative Technologies:

1. Reciprocating cooling channels are designed in the charging Connector and cable. The liquid- cooling system drives the coolant to circulate reciprocally to cool down the charging Connector and cable, while the radiator of the liquid- cooling system cools the coolant.
2. Mineral oil and ethylene glycol aqueous solution are optional as cooling media according to customer requirements.

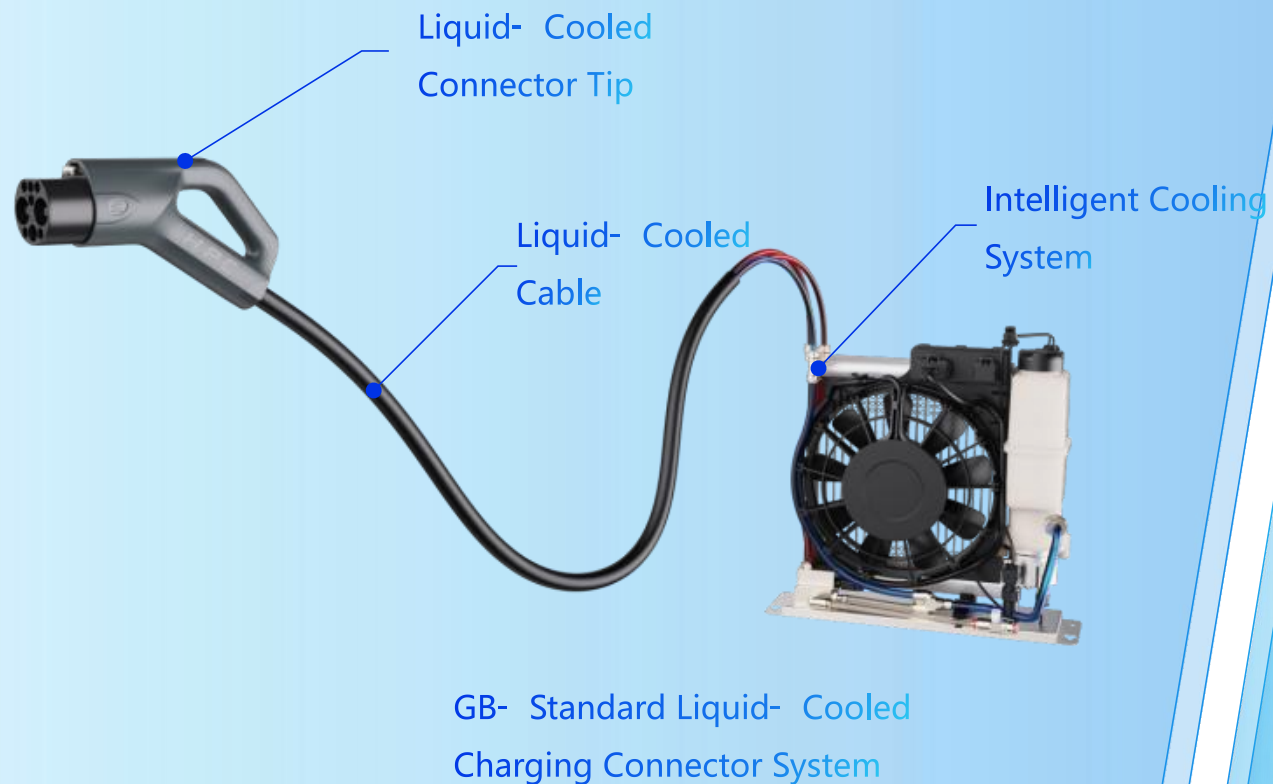
Advantages:

Conventional DC charging Connectors feature a maximum current- carrying capacity of 300 A, with slow charging speed and bulky Connector cables, resulting in poor user experience. Yonggui has developed a product with a maximum rated current- carrying capacity of 800 A, which enables fast energy replenishment for new- energy vehicles. Meanwhile, the lightweight Connector cable greatly improves user experience.

Introduction Roadmap

Current Stage	Mass Production
Mass- production Time	November 2024
Applicable Products	High- Power Charging System

Detail Illustration



Product Highlights - Megawatt DC Charging Connector (MCS)

Detail Introduction

Innovative Technologies:

1. A complete solution including megawatt charging Connectors, liquid- cooled cables, and megawatt liquid- cooled systems.
2. Applied to rapid energy replenishment for heavy- duty machinery and vehicles such as construction machinery and road heavy- duty trucks.

Advantages:

1. Through the unique structural design of high- current charging Connectors and liquid- cooled cables, it can achieve a maximum rated charging current- carrying capacity of 3000A.
2. The charging power is increased by more than 10 times compared with conventional DC charging Connectors.

Introduction Roadmap

Current Stage	GB Standard: Mass Production EU Standard: Small- batch Verification
Scheduled Mass- production Time	GB Standard: November 2024 EU Standard: February 2026
Applicable Products	Megawatt Charging System

Detail Illustration



Product Highlights - 3rd-Gen GB/T DC Charging Connector

Detail Introduction

Self- developed Electronic Lock:

Yonggui charging Connectors adopt self- developed electronic locks.

Advantages:

Metal locking block for superior wear resistance.

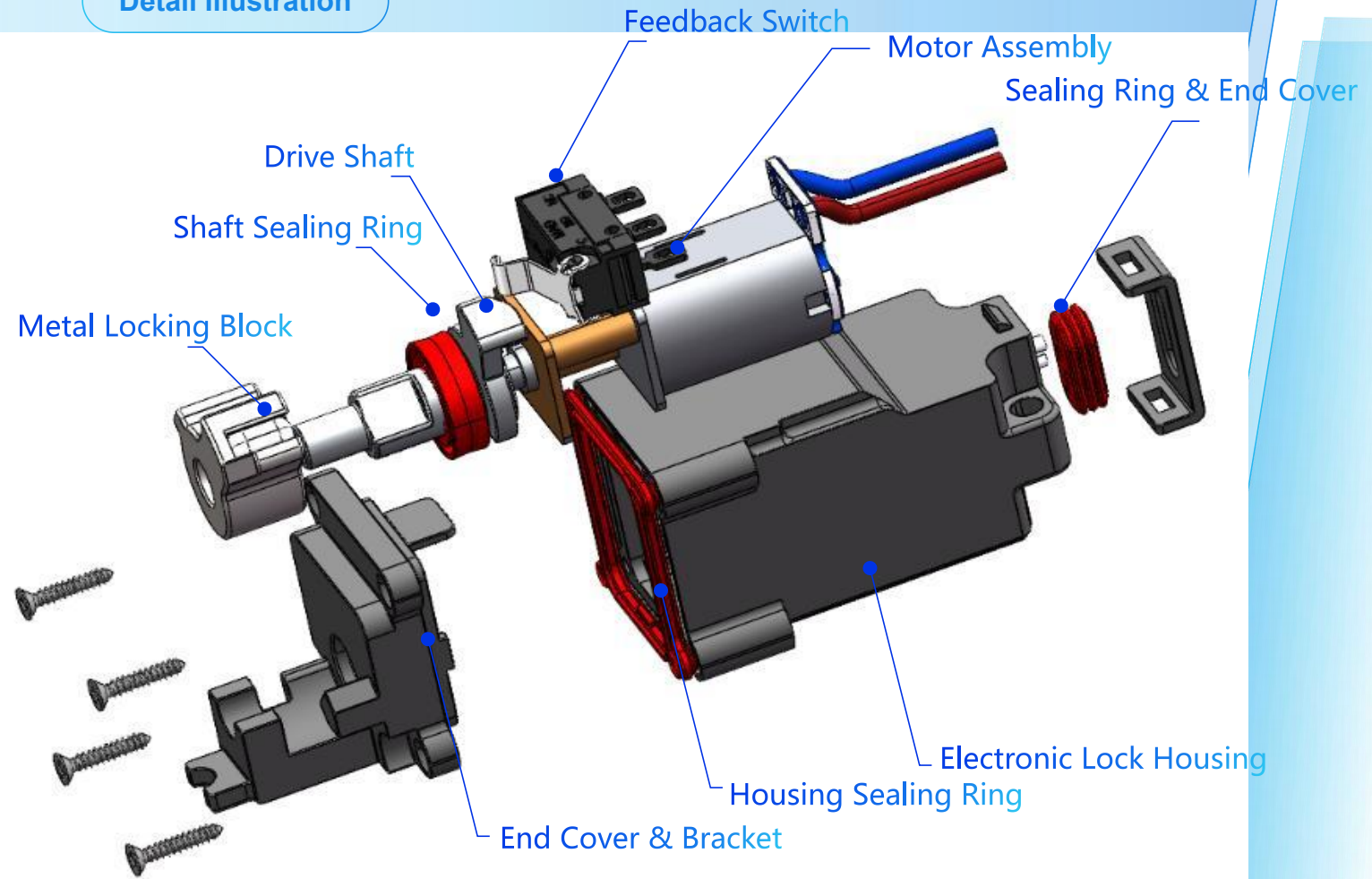
Self- developed electronic lock enables better control over cost, quality and delivery time.

Innovative locking structure design with strong anti- interference unlocking capability.

Introduction Roadmap

Current Stage	Small- batch Verification
Planned Mass- production Time	April 2026
Applicable Products	Yonggui GB- Standard DC Charging Connector, Liquid- Cooled Concept Charging Connector

Detail Illustration



12

Design and Selection of Charging Connector Wiring Harness

GB/T DC Charging Connector (GB/T 20234.3)

Selection Guide

To meet customers' diversified selection requirements, Yonggui launches three color options for both the 3rd- generation GB- standard DC charging connector and high- power GB- standard liquid- cooled charging connector: Mountain Rock Gray, Jade White and Starry Black. Customers can choose according to the overall color scheme of charging stations and piles for better color coordination.



Mountain Rock Gray



Jade White



Starry Black

GB/T DC Charging Connector (GB/T 20234.3)

Selection Guide

To meet customers' connector- cable requirements for charging piles of different power ratings, Yonggui's 3rd- generation GB- standard DC charging connector supports 125A–300A. For connector cables with the same current- carrying specification, different cables can be configured according to customer needs. For example, the 250A power cable is available in options of 4×35 mm² and 2×80 mm², while the PE wire cross- section can be matched with 6 mm² or 16 mm² respectively.

No.	Name	Housing Color	Rated Current	Rated Voltage	Port Wiring Specificationsn(mm2)								
					DC+	DC-	PE	A+	A-	CC1	CC2	S+	S-
1	YG-GBC-DC300-GY Plug	Gray	300A	1000V	2*50	2*50	6/16	2.5	2.5	0.5	0.5	0.5	0.5
2	YG-GBC-DC300-WT Plug	White			2*50	2*50	6/16	2.5	2.5	0.5	0.5	0.5	0.5
3	YG-GBC-DC300-BK Plug	Black			2*50	2*50	6/16	2.5	2.5	0.5	0.5	0.5	0.5
4	YG-GBC-DC250-GY Plug	Gray	250A		2*35/80	2*35/80	6/16	2.5	2.5	0.5	0.5	0.5	0.5
5	YG-GBC-DC250-WT Plug	White			2*35/80	2*35/80	6/16	2.5	2.5	0.5	0.5	0.5	0.5
6	YG-GBC-DC250-BK Plug	Black			2*35/80	2*35/80	6/16	2.5	2.5	0.5	0.5	0.5	0.5
7	YG-GBC-DC200-GY Plug	Gray	200A		2*25	2*25	6/16	2.5	2.5	0.5	0.5	0.5	0.5
8	YG-GBC-DC200-WT Plug	White			2*25	2*25	6/16	2.5	2.5	0.5	0.5	0.5	0.5
9	YG-GBC-DC200-BK Plug	Black			2*25	2*25	6/16	2.5	2.5	0.5	0.5	0.5	0.5
10	YG-GBC-DC125-GY Plug	Gray	125A		2*16	2*16	6/16	2.5	2.5	0.5	0.5	0.5	0.5
11	YG-GBC-DC125-WT Plug	White			2*16	2*16	6/16	2.5	2.5	0.5	0.5	0.5	0.5
12	YG-GBC-DC125-BK Plug	Black			2*16	2*16	6/16	2.5	2.5	0.5	0.5	0.5	0.5
★ Compatible Cable													
No.	Specification	Compatible Cable Specification					Numbers of Cable ccores			OD(mm)			
1	300A	EVDC-REYU 1.0kV 4×50+1×6+2×2.5+2×0.5(P2)+9×0.5 cable					18			Φ37.5±1			
2		EVDC-REYU 1.0kV 4×50+1×16+2×2.5+2×0.5(P2)+9×0.5 cable					18						
3	250A	EVDC-REYU 1.0kV 4×35+1×6+2×2.5+2×0.5(P2)+9×0.5 cable					18			Φ31±1			
4		EVDC-REYU 1.0kV 4×35+1×16+2×2.5+2×0.5(P2)+9×0.5 cable					18			Φ32±1			
5		EVDC-REYS90 1.0kV2×80+1×6+2×2.5+4×0.75 (P2)+7×0.75 cable					16			Φ37.5±1			
6		EVDC-REYS90 1.0kV2×80+1×16+2×2.5+4×0.75 (P2)+7×0.75 cable					16						
7	200A	EVDC-REYU 1.0kV 4×25+1×6+2×2.5+2×0.5(P2)+9×0.5 cable					18			Φ31±1			
8		EVDC-REYU 1.0kV 4×25+1×16+2×2.5+2×0.5(P2)+9×0.5 cable					18			Φ32±1			
9	125A	EVDC-REYS90 1.0kV 4×16+1×6+2×2.5+2×0.5(P2)+9×0.5 cable					18			Φ31±1			
10		EVDC-REYS90 1.0kV 4×16+1×16+2×2.5+2×0.5(P2)+9×0.5 cable					18						
★ The above are general- purpose product models. Please select wiring according to wire diameter requirements. Contact our company for any customized requirements.													
★ Wire harnesses are customized products whose specific models shall be determined based on practical applications. Please consult our company for details.													



GB/T DC Charging Connector (GB/T 20234.3)

Selection Guide

According to market research, automakers tend to prefer water-cooled charging connectors, while most charging pile enterprises favor oil-cooled charging connectors. To meet customers' diversified selection requirements, Yonggui has separately developed the oil-cooled charging connector series YGC-GBLCS-O-600/800, which uses oil-based special coolant for charging connector cables (e.g., Shell E4, FUCHS 8016), and the water-cooled charging connector series YGC-GBLCS-W-500/600 using conventional automotive coolant. Meanwhile, both water-cooled and oil-cooled charging connectors are available in three color options: Jade White, Starry Black and Mountain Rock Gray.



Jade White



Starry Black



Mountain Rock Gray



YGC-GBLCS-W-500/600 series



YGC-GBLCS-O-600/800 series

GB/T Liquid-Cooled DC Charging Connector (GB/T 20234.3)

Selection Guide

To meet customers' connector- cable requirements for charging piles with different power ratings and different liquid- cooling systems, Yonggui high- power GB- standard liquid- cooled DC charging connector is compatible with 400A–800A. Among them, the 600A version is available in water- cooled (ethylene glycol aqueous solution) and oil- cooled (special mineral oil for charging connector cable cooling) types, with the PE wire cross- section configurable as 6 mm² or 16 mm² for both types respectively.

No.	Name	Housing Color	Rated Current	Rated Voltage	Port Wiring Specificationsn (mm²)								
					DC+	DC-	PE	A+	A-	CC1	CC2	S+	S-
1	YG-GBHPCC-600-W-GY Plug	Gray	600A	1500V	2*25	2*25	6/16	1.5	1.5	0.5	0.5	0.5	0.5
2	YG-GBHPCC-600-W-WT Plug	White			2*25	2*25	6/16	1.5	1.5	0.5	0.5	0.5	0.5
3	YG-GBHPCC-600-W-BK Plug	Black			2*25	2*25	6/16	1.5	1.5	0.5	0.5	0.5	0.5
4	YG-GBHPCC-600-L-GY Plug	Gray	600A		30	30	6/16	2.5	2.5	0.5	0.5	0.5	0.5
5	YG-GBHPCC-600-L-WT Plug	White			30	30	6/16	2.5	2.5	0.5	0.5	0.5	0.5
6	YG-GBHPCC-600-L-BK Plug	Black			30	30	6/16	2.5	2.5	0.5	0.5	0.5	0.5
7	YG-GBHPCC-800-L-GY Plug	Gray	800A		35	35	6/16	2.5	2.5	0.5	0.5	0.5	0.5
8	YG-GBHPCC-800-L-WT Plug	White			35	35	6/16	2.5	2.5	0.5	0.5	0.5	0.5
9	YG-GBHPCC-800-L-BK Plug	Black			35	35	6/16	2.5	2.5	0.5	0.5	0.5	0.5
★Compatible cable													
No.	Specification	Compatible Cable Specification						Numbers of Cable ccores			OD(mm)		
1	600A	EVDC-REYU-LCC(I) 1.5kV 4×25+1×16+2×1.5+2×0.75+3×0.5(P2)+9×0.5+4C						21			32.3±0.5		
2	(water-cooled)	EVDC-REYU-LCC(I) 1.5kV 4×25+1×6+2×1.5+2×0.75+3×0.5(P2)+9×0.5+4C						21					
3	600A	EVDC-EYU-LCC(IV) 1.5kV 2×25+6+2×2.5+(2×0.5)(P2)+10×0.5+3C						17			31.5±0.5		
4	(oil-cooled)	EVDC-EYU-LCC(IV) 1.5kV 2×25+16+2×2.5+(2×0.5)(P2)+10×0.5+3C						17					
5	800A	EVDC-EYU-LCC(IV) 1.5kV 2×35+6+2×2.5+(2×0.5)(P2)+10×0.5+3C						17			Φ34±0.5		
6	(oil-cooled)	EVDC-EYU-LCC(IV) 1.5kV 2×35+16+2×2.5+(2×0.5)(P2)+10×0.5+3C						17					
Notes													
★ The above are general- purpose product models. Please select wiring in accordance with wire diameter requirements. Should you have any customized requirements, please consult our company.													
★ Wire harnesses are customized products whose specific models shall be determined based on practical applications. For details, please contact us.													



CCS2 DC Charging Connector (IEC 62196)

Selection Guide

To meet customers' diversified selection requirements, Yonggui's standard CCS2 DC charging connector and high- power CCS2 liquid- cooled charging connector are available in three color options: Mountain Rock Gray, Jade White, and Starry Black. Customers may choose according to the overall color scheme of charging stations and piles for better visual coordination.,.



Mountain Rock Gray



Jade White



Starry Black

CCS2 DC Charging Connector (IEC 62196)

Selection Guide

To meet customers' diversified selection requirements, Yonggui's 3rd- generation GB- standard DC charging connector and high- power GB- standard liquid- cooled charging connector are offered in three color options: Mountain Rock Gray, Jade White and Starry Black. Customers can select colors based on the overall color scheme of charging stations and charging piles for better visual harmony.

No.	Name	Housing Color	Rated Current	Rated Voltage	Port Wiring Specificationsn (mm2)					Compatible Inlet
					DC+	DC-	PE	CP	PP	
1	YG-ENC-DC300-GY Plug	Gray	375A/350A	1000V	2*50(60)	2*50(60)	6	0.75	0.75	Min. 150 mm² copper wire (busbar) charging inlet
2	YG-ENC-DC300-WT Plug	White			2*50(60)	2*50(60)	6	0.75	0.75	
3	YG-ENC-DC300-BK Plug	Black			2*50(60)	2*50(60)	6	0.75	0.75	
4	YG-ENC-DC250-GY Plug	Gray	300A		2*50	2*50	6	0.75	0.75	Min. 95 mm² copper wire (busbar) charging inlet
5	YG-ENC-DC250-WT Plug	White			2*50	2*50	6	0.75	0.75	
6	YG-ENC-DC250-BK Plug	Black			2*50	2*50	6	0.75	0.75	
7	YG-ENC-DC200-GY Plug	Gray	250A		2*35	2*35	6	0.75	0.75	Min. 95 mm² copper wire (busbar) charging inlet
8	YG-ENC-DC200-WT Plug	White			2*35	2*35	6	0.75	0.75	
9	YG-ENC-DC200-BK Plug	Black			2*35	2*35	6	0.75	0.75	
10	YG-ENC-DC125-GY Plug	Gray	200A		70	70	6	0.75	0.75	Min. 95 mm² copper wire (Busbar) charging inlet
11	YG-ENC-DC125-WT Plug	White			70	70	6	0.75	0.75	
12	YG-ENC-DC125-BK Plug	Black			70	70	2	0.75	0.75	
★Compatible Cable										
No.	Specification	Compatible Cable Specification							Numbers of Cable ccores	OD(mm)
1	375A/350A	4×50+1×6+(2×0.75)(P2)+6×0.75 (powerwireactual60) cable							13	Φ36±1
2	300A	4×50+1×6+(2×0.75)(P2)+2×(3×0.75) cable							13	Φ34.5±1
3	250A	4×35+1×6+(2×0.75)(P2)+2×(3×0.75) cable							13	Φ32±1
4	200A	2×70+1×6+(2×0.75)(P2)+2×(3×0.75) cable							11	Φ34.5±1
5		2×70+1×25+(2×0.75)(P2)+2×(2×0.75) cable							9	
★ The above are general- purpose product models. Please select wiring options from the table. Should you require cables other than the recommended compatible ones, please consult our company.										
★ The recommended cable length shall not exceed 5.5 m. For lengths over 5.5 m, corrugated tubing shall be added at the middle of the cable or a cable retractor shall be used to protect the cable, so as to avoid sheath twisting and bulging caused by improper operation during use. For long- length cables, ensure the cable extends naturally to the vehicle receptacle when in use. Bending, twisting or forceful pulling is prohibited. The minimum bending radius is 6D. Please retract, straighten and coil the cable after use.										
★ The ground where cables are placed shall be flat to prevent sharp gravel from scratching the cable sheath.										





Corporate Mission

Keep pace with market development / Always focus on customer needs

Business Philosophy

Customer-centric / Maximize value

Corporate Culture

People-oriented / Efficiency / Diligence & Thrift / Innovation

Core Corporate Values

Hard work pays off / Win- win cooperation

Corporate Vision

**Committed to
Becoming a
World-Class
Provider of
Connectivity
Solutions**

Thanks for Watching!

Tel: 0086-0816-2847469

0086-18681699976 (APAC)

0086-13880891825 (EMEA)

0086-13304865202 (Special market)

Email: sales@yonggui.com

Web: <https://www.yongguielectric.com/>

